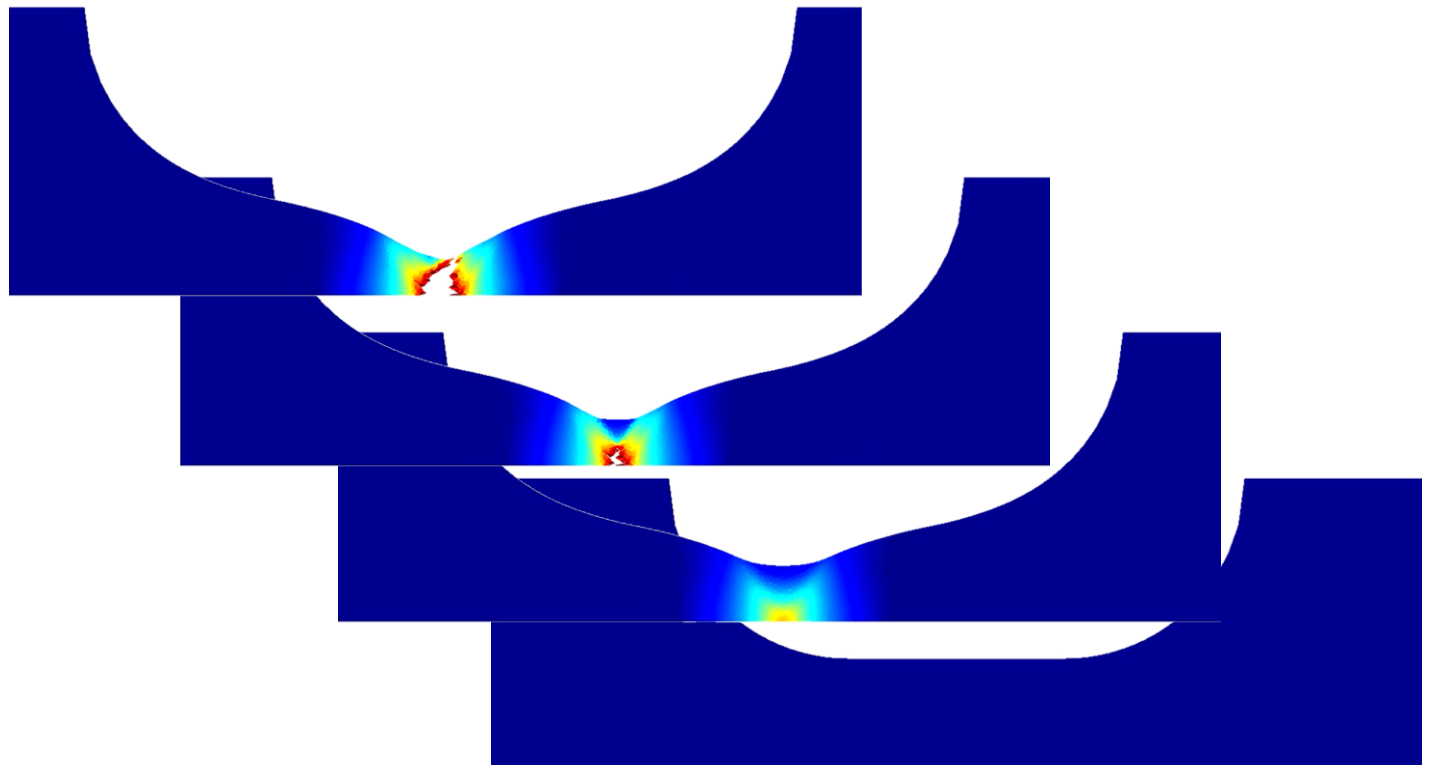

A Damage to Crack Transition Framework for Ductile Materials
Accounting for Stress Triaxiality

Julien Leclerc, Ling Wu, Van-Dung Nguyen, Ludovic Noels

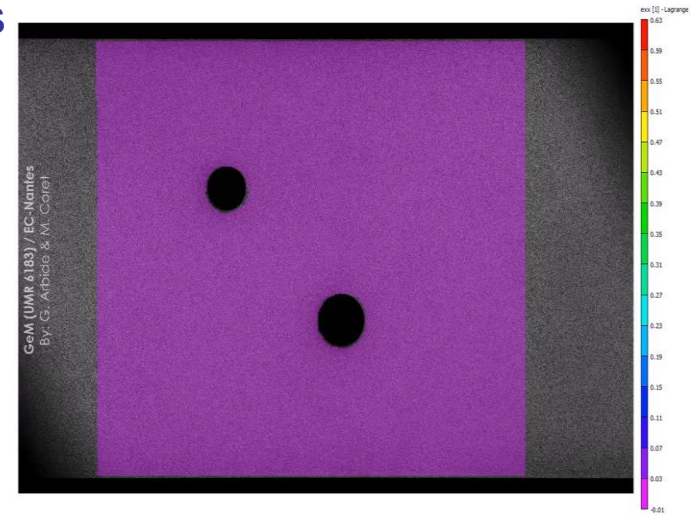


*The research has been funded by the Walloon Region under the agreement
no.7581-MRIPIF in the context of the 16th MECATECH call.*

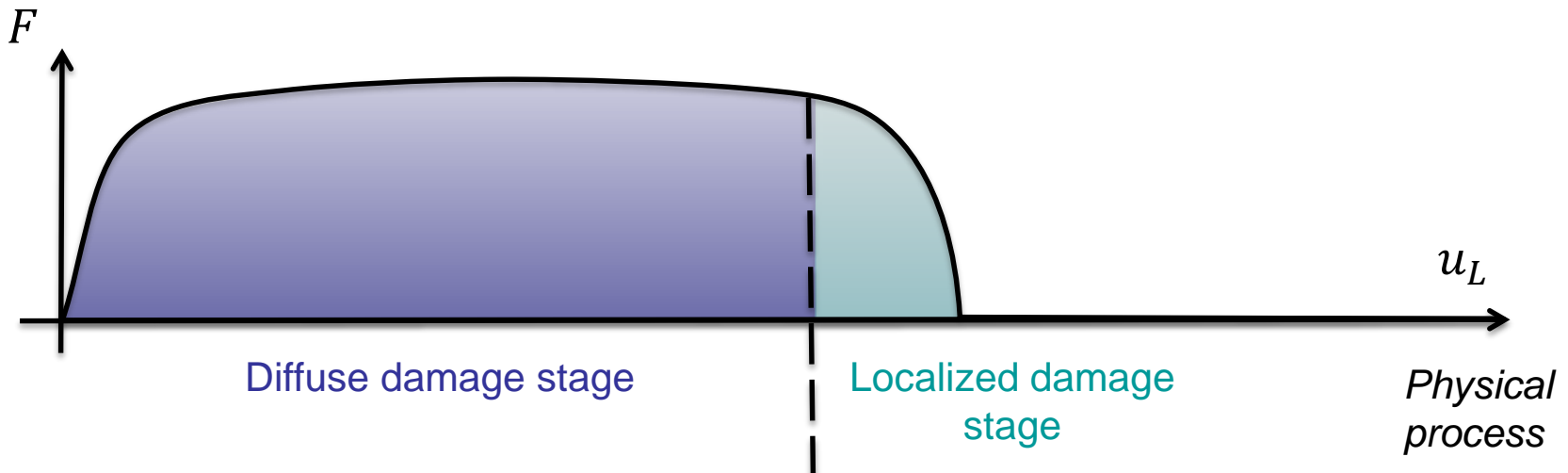


Introduction

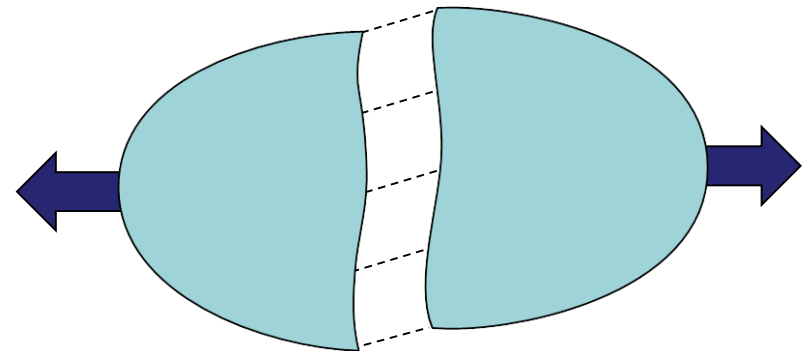
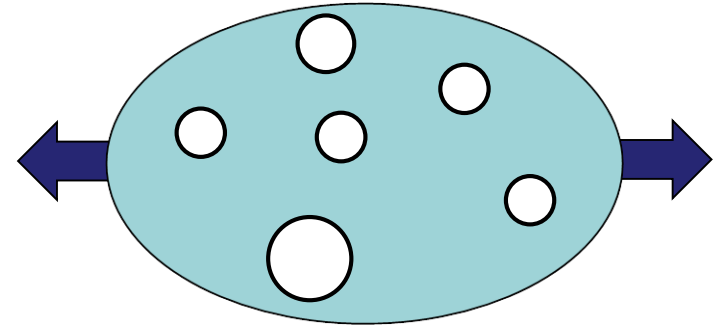
- Goal: To capture the whole ductile failure process
 - A diffuse stage
 - Damage onset / nucleation, growth...
 - Followed by a localized stage
 - Damage coalescence
 - Crack initiation and propagation
 - ...



[<http://radome.ec-nantes.fr/>]

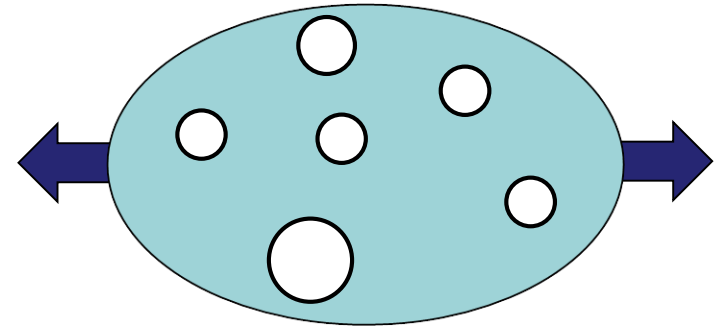


- State-of-the-art
 - 2 approaches modeling material failure:
 - Continuum Damage Models (CDM)
 - Lemaitre-Chaboche,
 - Gurson,
 - ...
 - Discontinuous: Fracture mechanics
 - Cohesive zone,
 - XFEM
 - ...



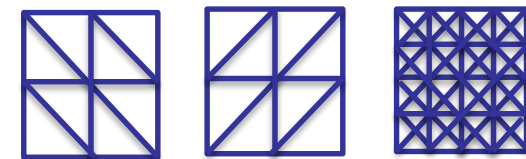
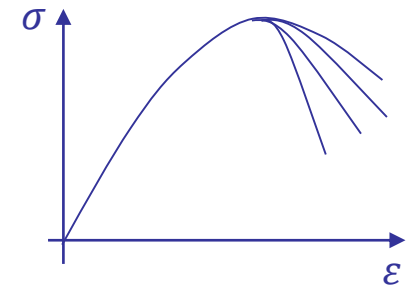
State of art: Continuous approaches

- Material properties degradation modelled through internal variables evolution
 - Form $\sigma(\varepsilon; Z(t'))$
 - With internal variables history $Z(t')$
 - Lemaitre-Chaboche model,
 - Gurson model,
 - Porosity evolution f_V



- Continuous Damage Model (CDM) implementation:

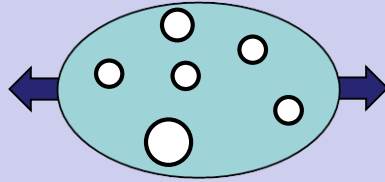
- Local form
 - Mesh-dependency
- Non-local form needed [Bažant 1988]
 - Introduction of a characteristic length l_c
 - In terms of Weight functions: $\tilde{f}_V(x) = \int_{V_c} W(\mathbf{y}; x, l_c) f_V(\mathbf{y}) d\mathbf{y}$
- Implicit formulation [Peerlings et al. 1998]
 - New non-local degrees of freedom \tilde{f}_V
 - New Helmholtz type equation to be solved $\tilde{f}_V - l_c^2 \Delta \tilde{f}_V = f_V$



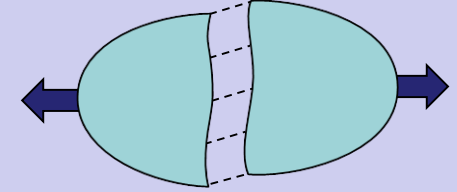
The numerical results change without convergence

Continuous:

Continuous Damage Model (CDM)



Discontinuous:

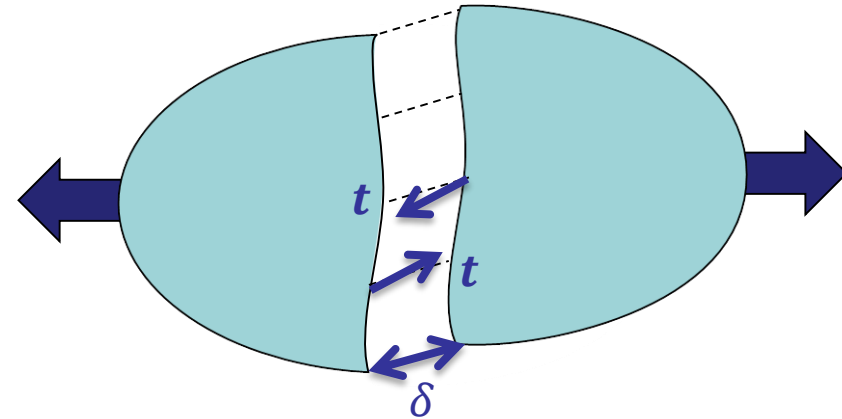


- + Capture the **diffuse damage stage**
- + Capture stress **triaxiality** and **Lode** variable effects
- **Mesh dependency without (implicit) non-local form**
- **Numerical problems** with highly damaged elements
- **Cannot represent cracks** without remeshing / element deletion at $D \rightarrow 1$ (loss of accuracy, mesh modification ...)
- Crack initiation observed for lower damage values

State of art: Discontinuous approaches

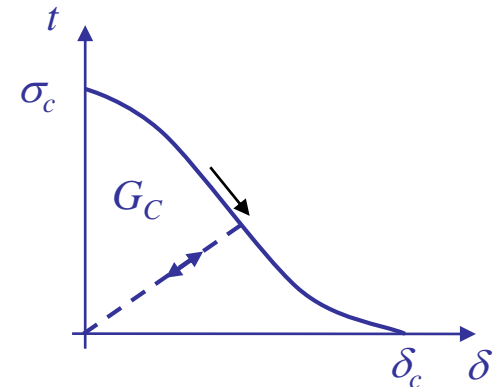
- Based on fracture mechanics concepts

- Characterized by
 - Strength σ_c &
 - Critical energy release rate G_C



- One of the most used methods:

- Cohesive Zone Model (CZM) modelling the crack tip behavior
- Integrate a Traction Separation Law (TSL):
 - At interface elements between two elements
 - Using element enrichment (EFEM) [Armero et al. 2009]
 - Using mesh enrichment (xFEM) [Moes et al. 2002]
 - ...



State of art: Discontinuous approaches

- Cohesive elements

- Inserted between volume elements

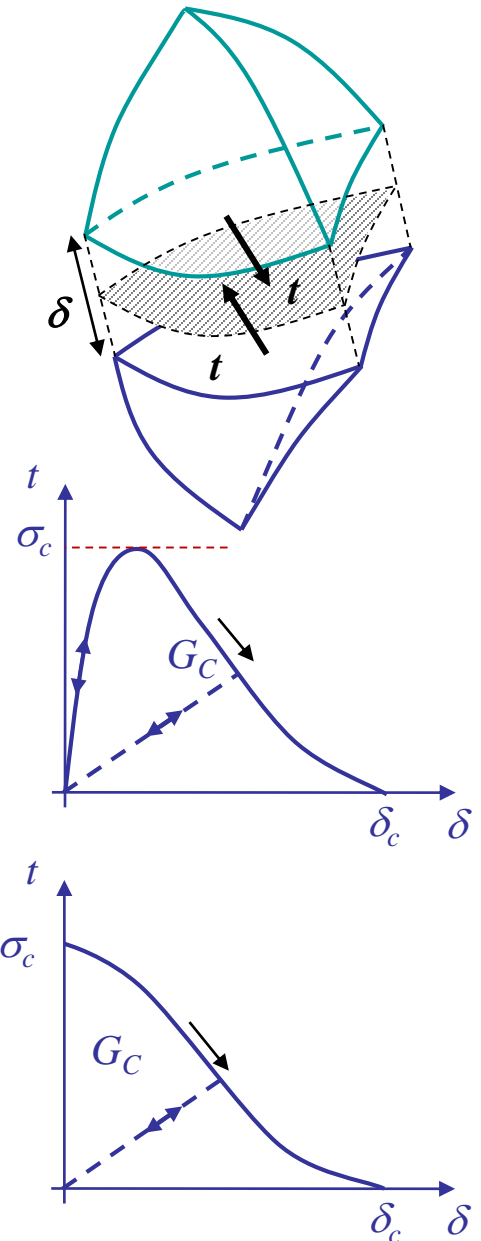
- Zero-thickness \Rightarrow no triaxiality accounted for

- Intrinsic Cohesive Law (ICL)

- Cohesive elements inserted from the beginning
 - Efficient if a priori knowledge of the crack path
 - Mesh dependency [Xu & Needleman, 1994]
 - Initial slope modifies the effective elastic modulus
 - This slope should tend to infinity [Klein et al. 2001]:
 - Alteration of a wave propagation
 - Critical time step is reduced

- Extrinsic Cohesive Law (ECL)

- Cohesive elements inserted on the fly when the failure criterion is verified [Ortiz & Pandolfi 1999]
 - Complex implementation in 3D (parallelization)



State of art: Discontinuous approaches

- Hybrid framework [Radovitzky et al. 2011]

- Discontinuous Galerkin (DG) framework

- Test and shape functions discontinuous
 - Consistency, convergence rate, uniqueness** recovered though interface terms

$$\int_{\Omega_0} \mathbf{P} : \nabla_0 \delta \mathbf{u} d\Omega +$$

$$\int_{\partial_I \Omega_0} [[\delta \mathbf{u}]] \cdot \langle \mathbf{P} \rangle \cdot \mathbf{N}^- d\partial\Omega +$$

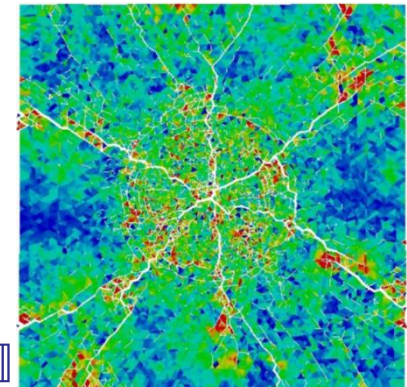
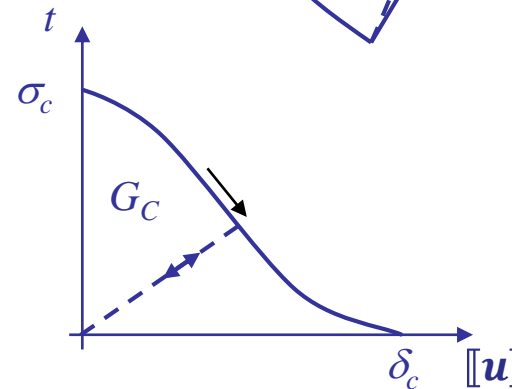
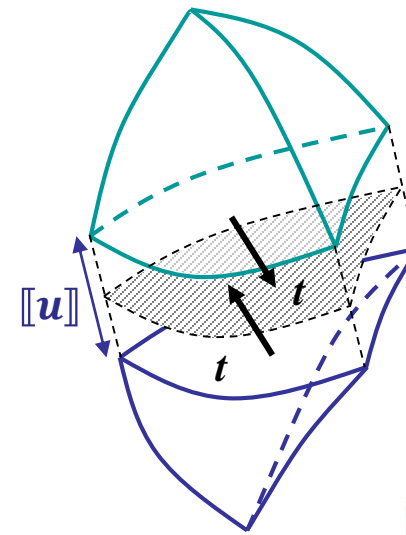
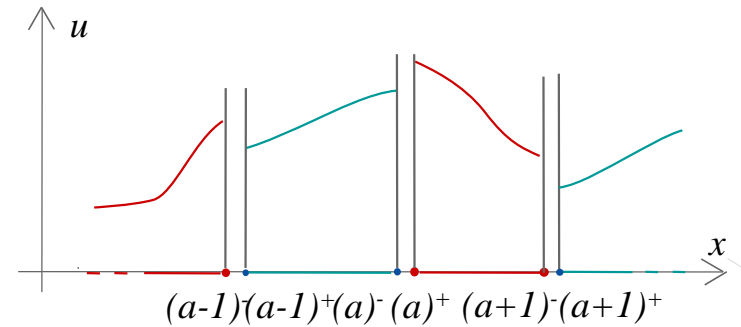
$$\int_{\partial_I \Omega_0} [[\mathbf{u}]] \cdot \langle \mathbf{C}^{el} : \nabla_0 \delta \mathbf{u} \rangle \cdot \mathbf{N}^- d\partial\Omega +$$

$$\int_{\partial_I \Omega_0} [[\mathbf{u}]] \otimes \mathbf{N}^- : \left\langle \frac{\beta_s \mathbf{C}^{el}}{h^s} \right\rangle : [[\delta \mathbf{u}]] \otimes \mathbf{N}^- d\partial\Omega = 0$$

- Interface terms integrated on interface elements

- Combination with extrinsic cohesive laws

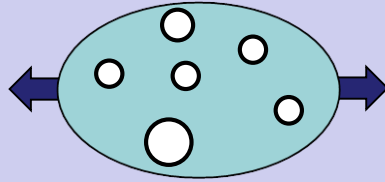
- Interface elements already there
 - Switch to traction separation law
 - Efficient for fragmentation simulations



State of art: Comparison (2)

Continuous:

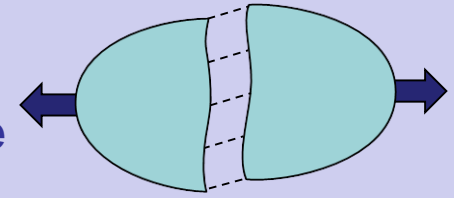
Continuous Damage Model (CDM)



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Discontinuous:

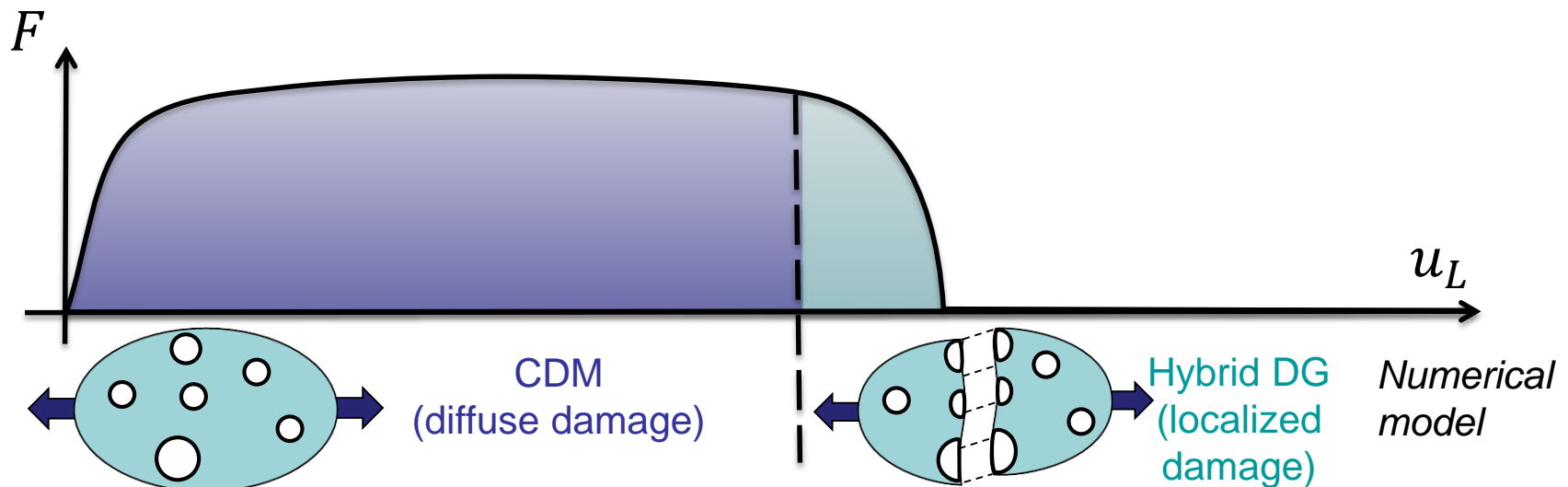
Extrinsic Cohesive Zone Model (CZM)



- + **Multiple crack initiation** and propagation naturally managed
- **Cannot capture diffuse damage**
- **No triaxiality effect**
- Currently valid for brittle / small scale yielding elasto-plastic materials

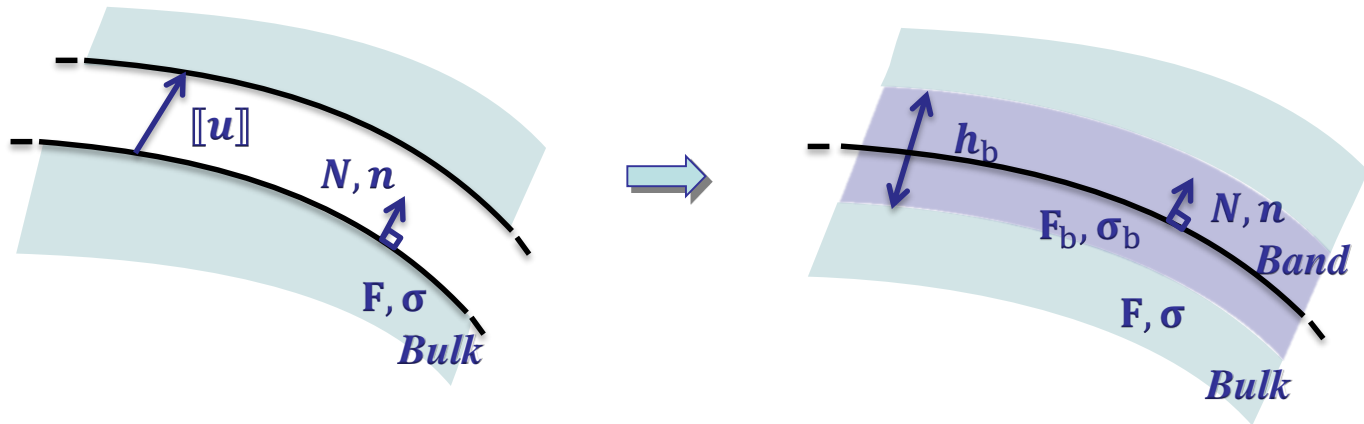
Goals of research

- Goal:
 - Simulation of the whole ductile failure process with accuracy
 - Main idea:
 - Combination of 2 complementary methods in a single finite element framework:
 - Continuous (non-local damage model)
 - + transition to
 - Discontinuous (Hybrid DG model)
- Damage to crack transition
- However triaxiality effects are important \Rightarrow Cohesive zone model not adequate!!!



Damage to crack transition – Principles

- Hybrid DG model: use of a Cohesive Band Model (CBM)
 - Hypothesis
 - In the last stage of failure, all damaging process occurs in an uniform thin band
 - Principles
 - Substitute TSL of CZM by the behavior of a uniform band of thickness h_b [Remmers et al. 2013]



- Methodology [Leclerc et al. 2018]
 - Compute a band strain tensor $F_b = F + \frac{[[u]] \otimes N}{h_b} + \frac{1}{2} \nabla_T [[u]]$
 - Compute a band stress tensor $\sigma_b(F_b; Z(\tau))$ using the same CDM as bulk elements
 - Recover a surface traction $t([u], F) = \sigma_b \cdot n$
- What is the effect of h_b (band thickness)
 - A priori determined with underlying non-local damage model to ensure energy consistency

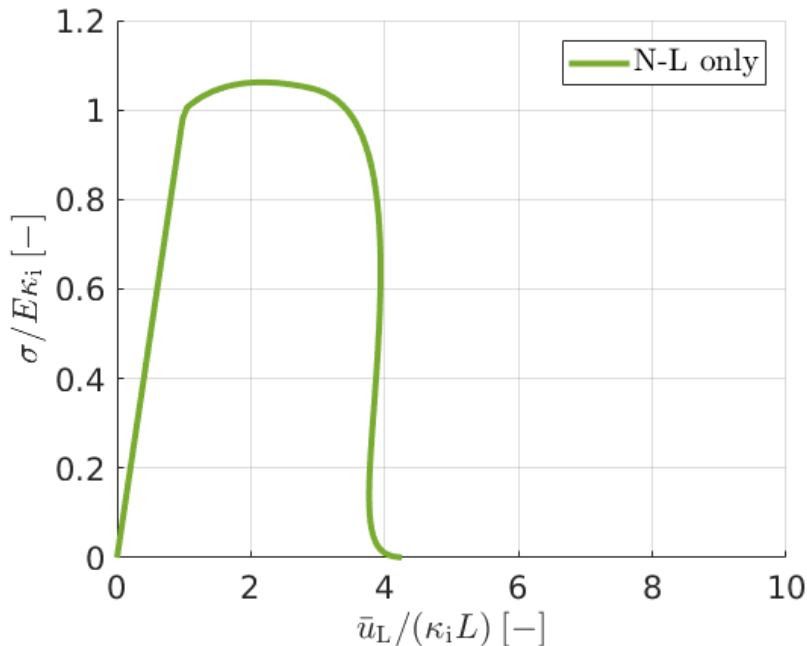
Damage to crack transition for elastic damage – Proof of concept

- Elastic damage material model

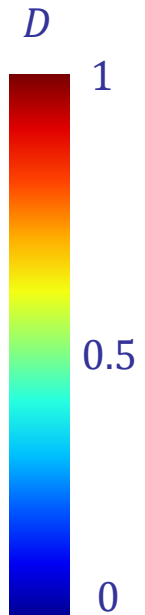
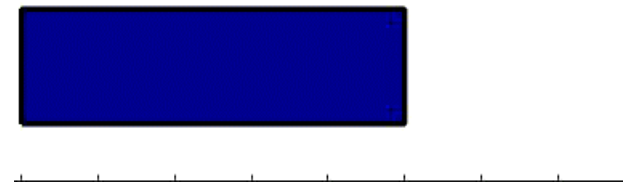
- Constitutive equations

- Helmholtz energy: $\rho\psi(\boldsymbol{\varepsilon}, D) = \frac{1}{2}(1 - D)\boldsymbol{\varepsilon} : \mathbf{H} : \boldsymbol{\varepsilon}$
- Non-local maximum principal strain: $\tilde{e} - l_c^2 \Delta \tilde{e} = e$
- Damage evolution $\dot{D}(\kappa) = (1 - D) \left(\frac{\beta}{\kappa} + \frac{\alpha}{\kappa_c - \kappa} \right) \dot{\kappa}$ with $\kappa = \max_{t'} \tilde{e}(t')$

- 1D non-local test



Non-local only



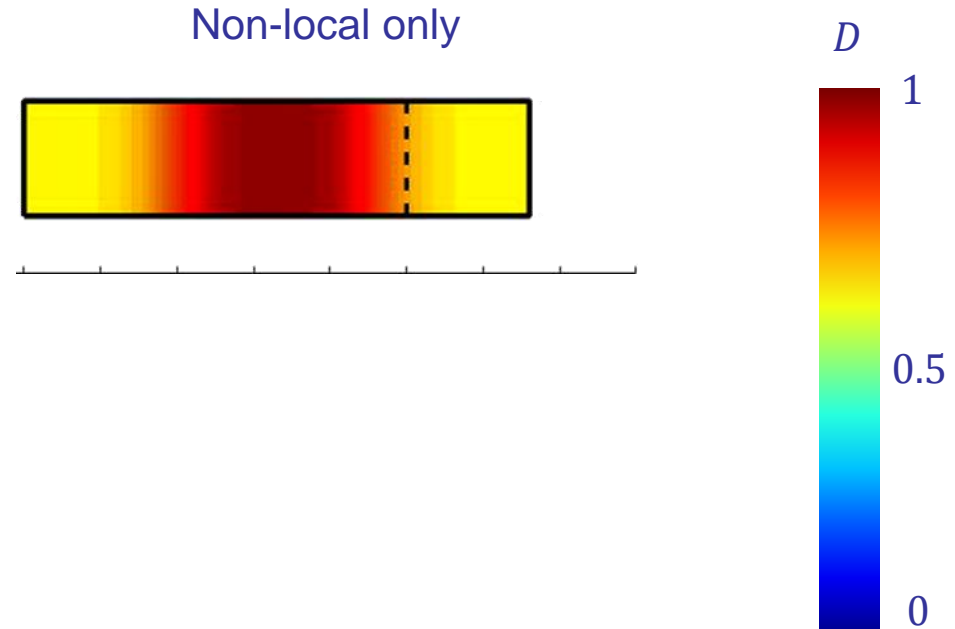
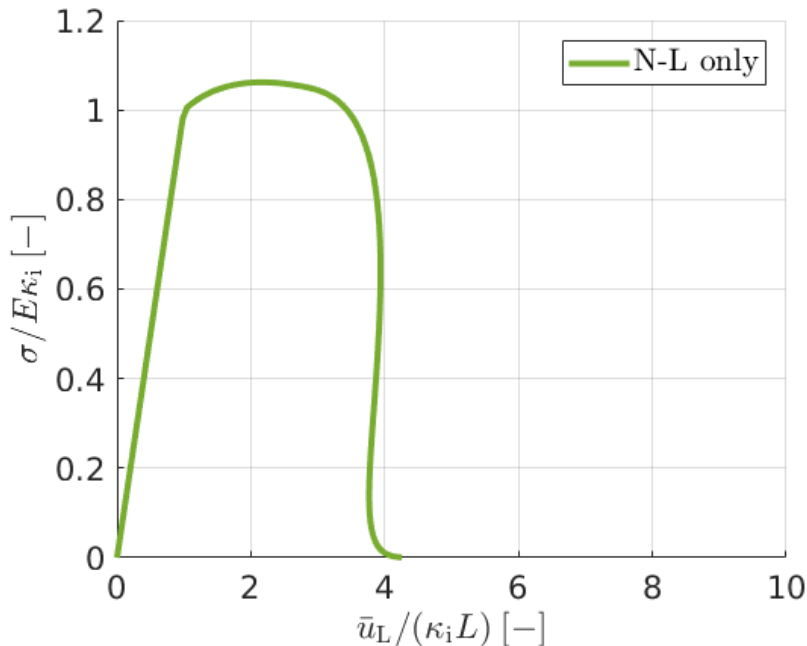
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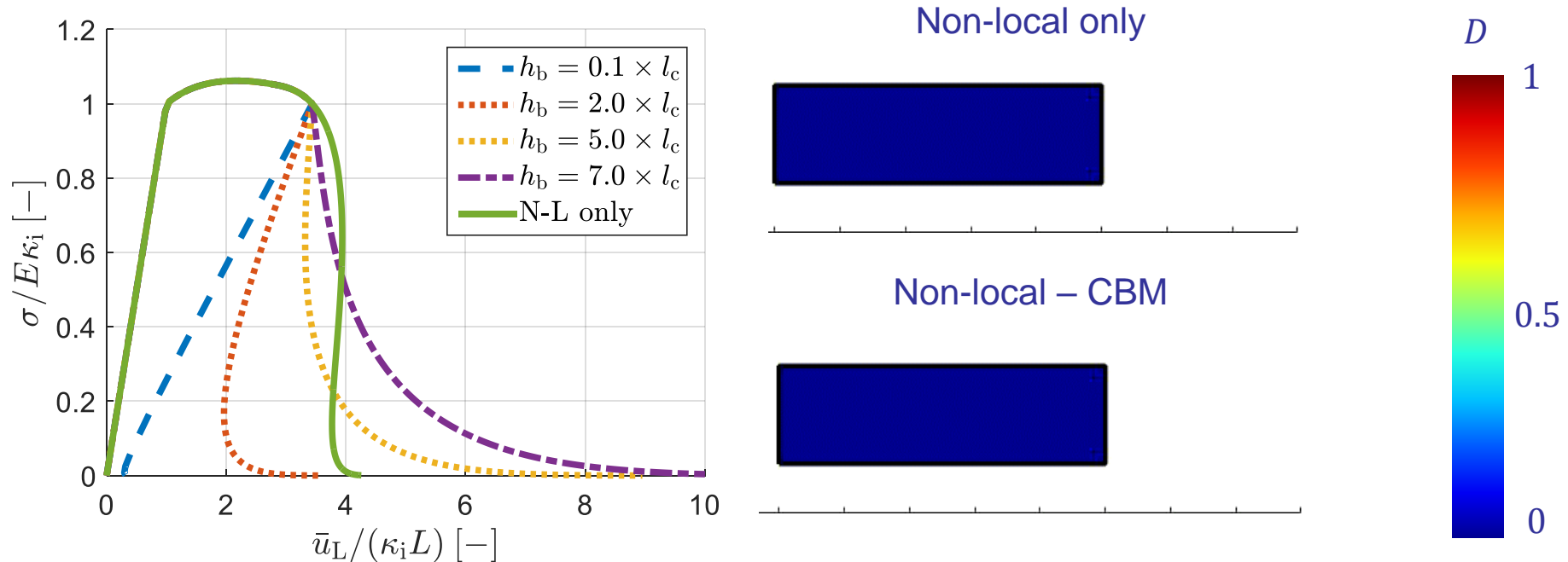
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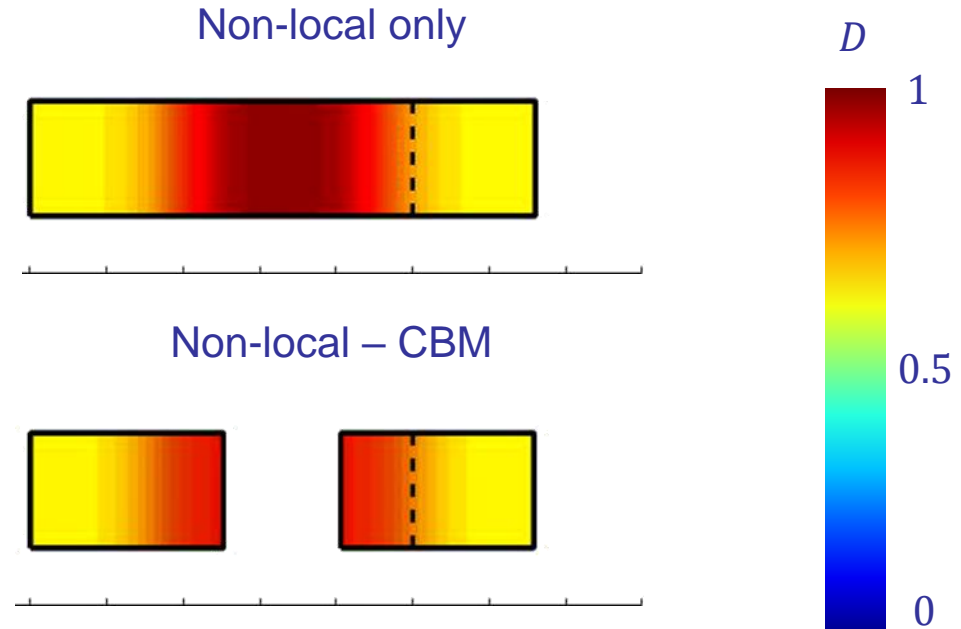
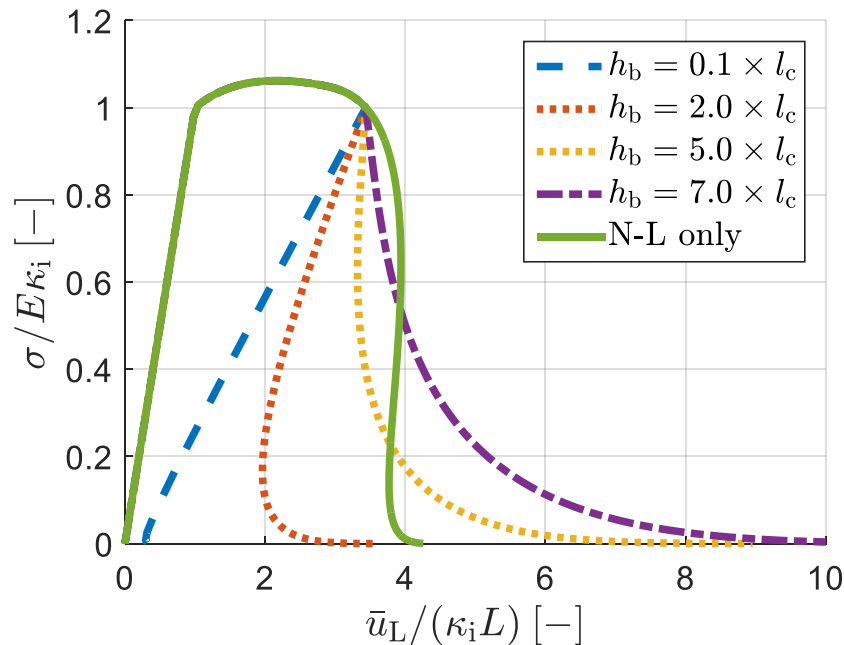
Damage to crack transition for elastic damage – Proof of concept

- Non-local elastic damage to Cohesive Band Model transition
 - Influence of h_b (for a given l_c) on response in a 1D elastic case [Leclerc et al. 2018]
 - Has effect on the totally dissipated energy Φ
 - Could be chosen to conserve energy dissipation (physically based)



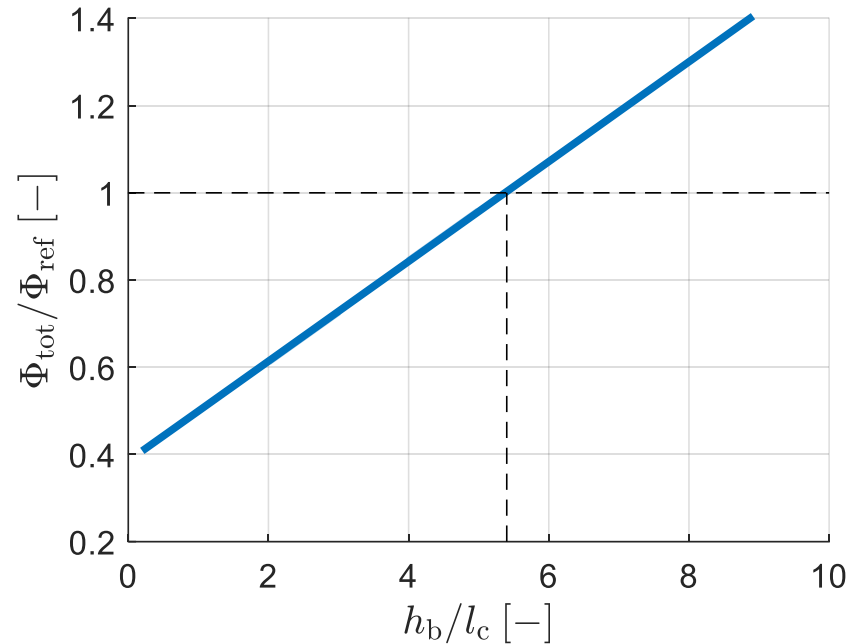
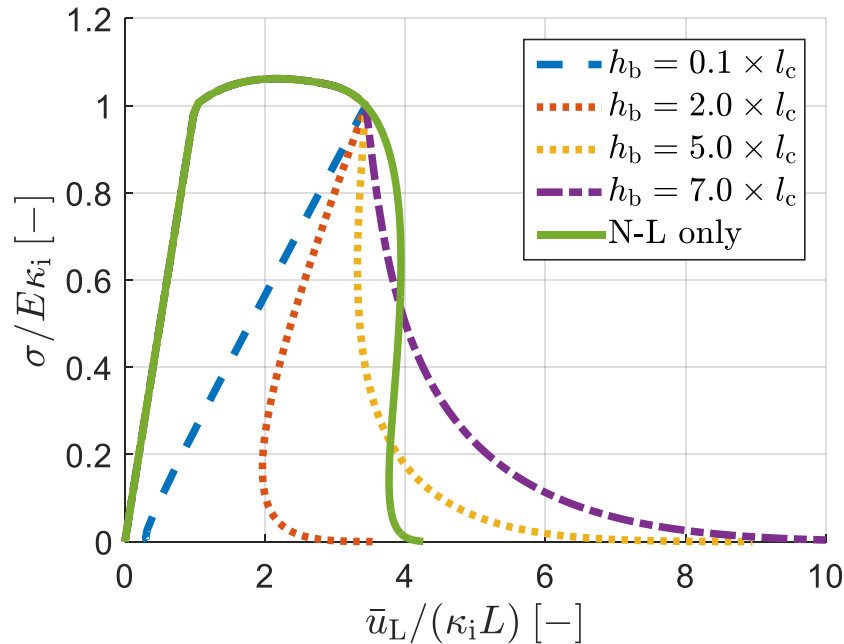
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 - Has effect on the totally dissipated energy Φ
 - Could be chosen to conserve energy dissipation (physically based)
 - For elastic damage: $h_b \simeq 5.4 l_c$



Damage to crack transition for elastic damage – Proof of concept

- Study of triaxiality effect on a slit-plate

- Biaxial loading

- Loading at constant \bar{F}_x/\bar{F}_y ratio

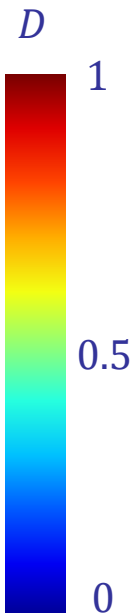
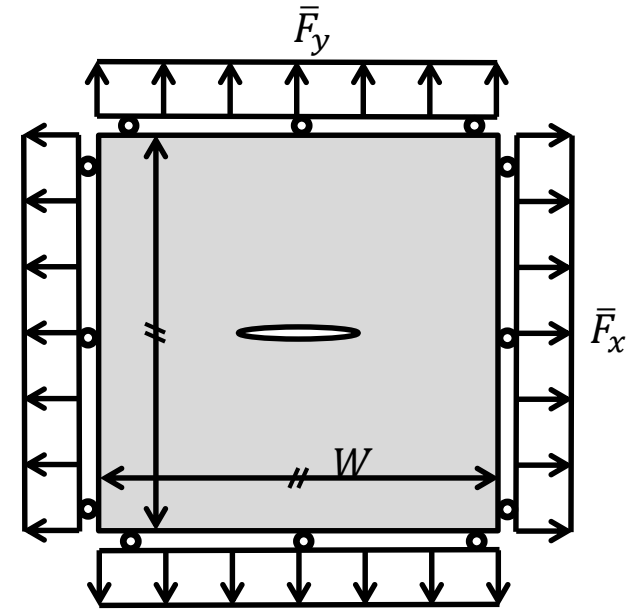
- Plane-strain state

- Comparison between:

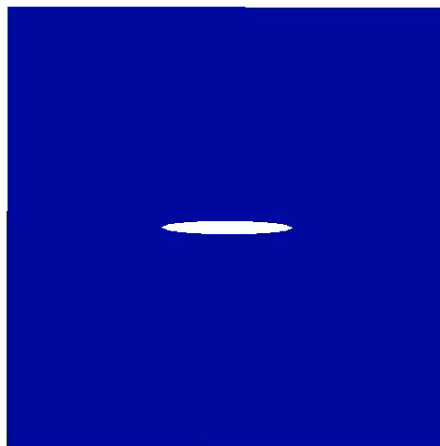
- Pure non-local

- Non-local + cohesive zone (CZM)

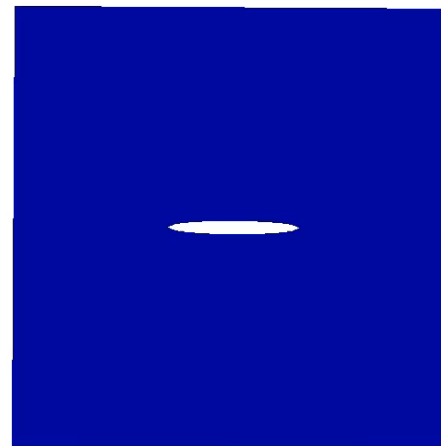
- Non-local + cohesive band (CBM)



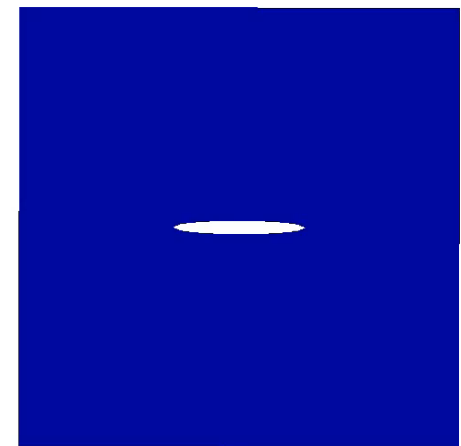
Non-local only



Non-local - CZM



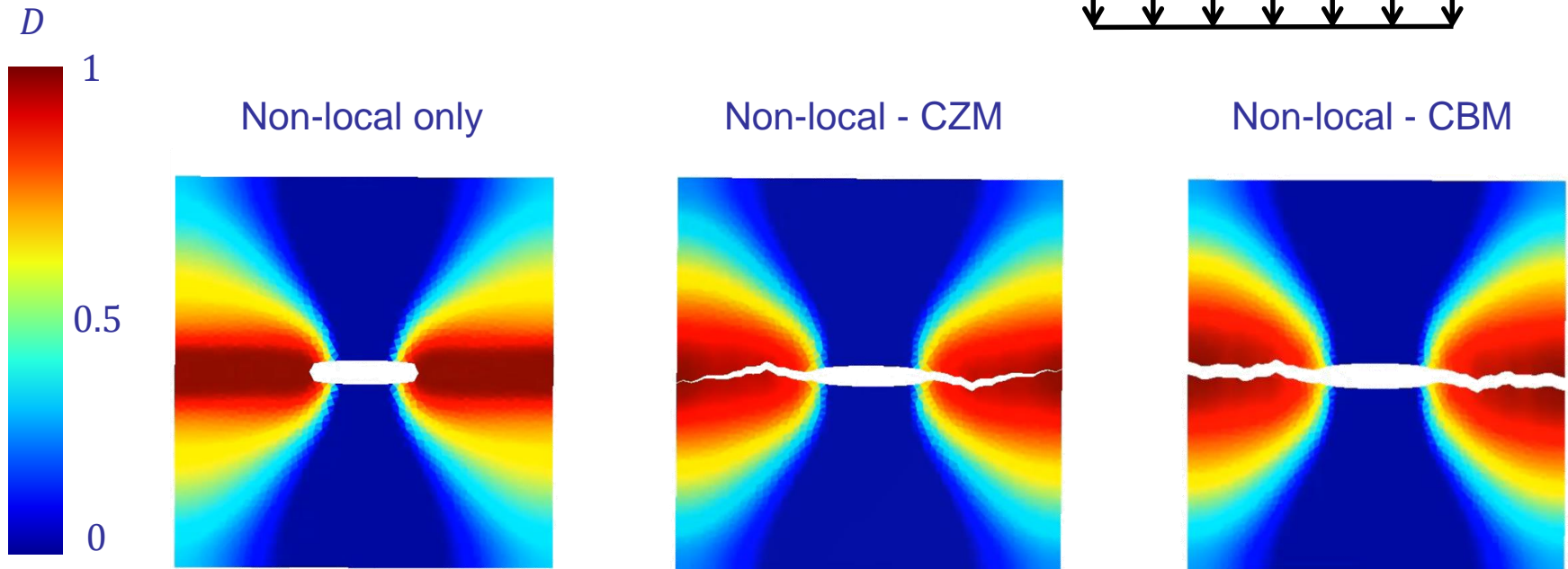
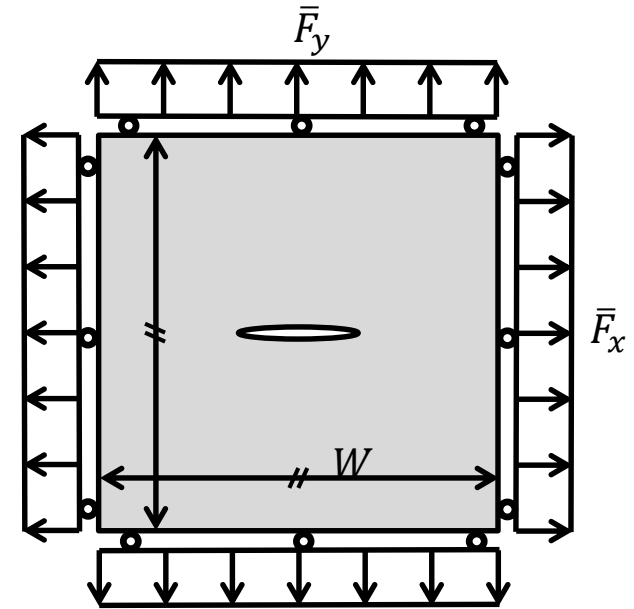
Non-local - CBM



Damage to crack transition for elastic damage – Proof of concept

- Study of triaxiality effect on a slit-plate

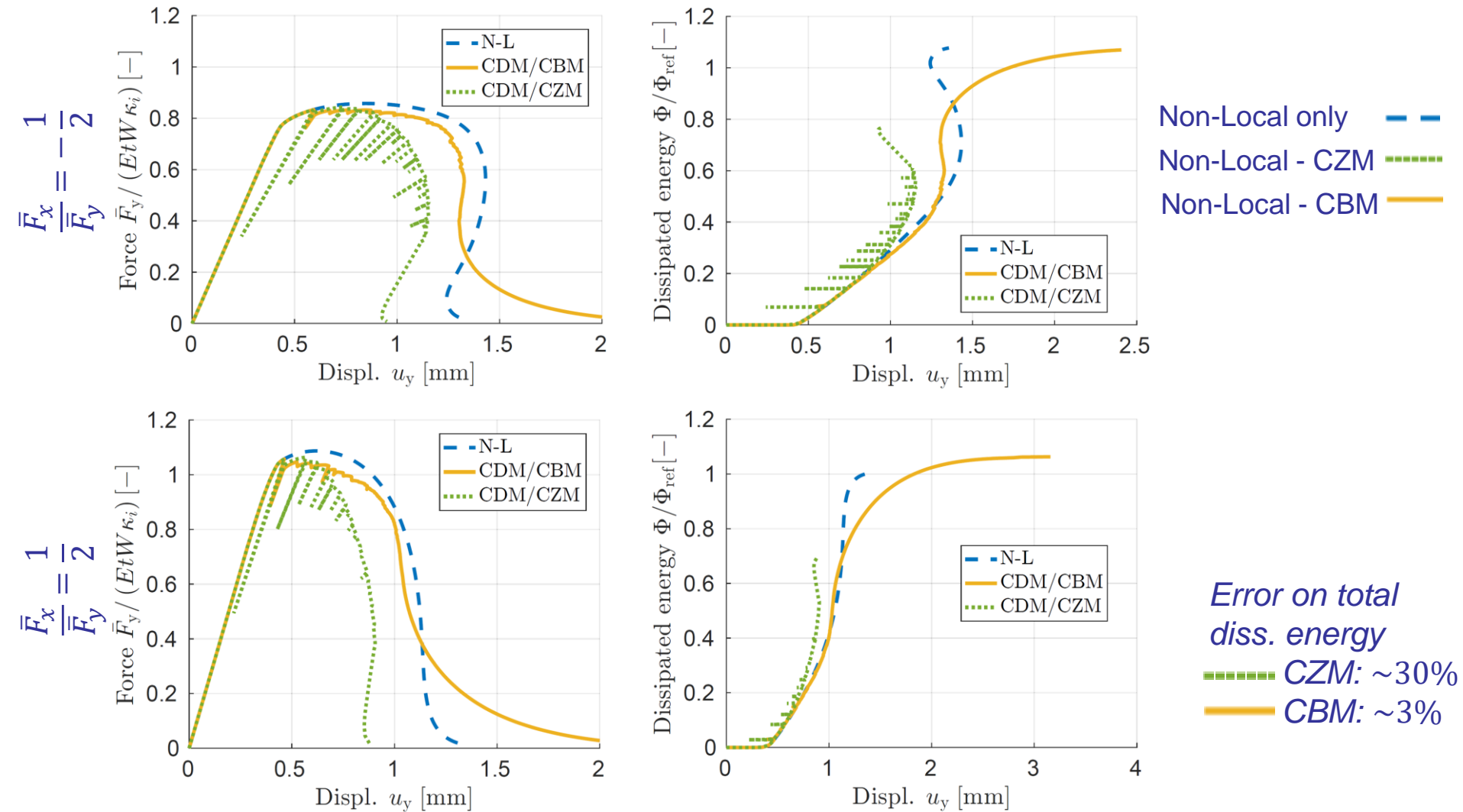
- Biaxial loading
 - Loading at constant \bar{F}_x/\bar{F}_y ratio
 - Plane-strain state
- Comparison between:
 - Pure non-local
 - Non-local + cohesive zone (CZM)
 - Non-local + cohesive band (CBM)



Damage to crack transition for elastic damage – Proof of concept

- Study of triaxiality effect on a slit-plate

- Reference dissipated energy Φ_{ref} for non-local with $\bar{F}_x/\bar{F}_y = 0$



- Hyperelastic-based formulation

- Multiplicative decomposition
 $\mathbf{F} = \mathbf{F}^e \cdot \mathbf{F}^p$, $\mathbf{C}^e = \mathbf{F}^{eT} \cdot \mathbf{F}^e$, $J^e = \det(\mathbf{F}^e)$

- Stress tensor definition
 - Elastic potential $\psi(\mathbf{C}^e)$
 - First Piola-Kirchhoff stress tensor

$$\mathbf{P} = 2\mathbf{F}^e \cdot \frac{\partial \psi(\mathbf{C}^e)}{\partial \mathbf{C}^e} \cdot \mathbf{F}^{p-T}$$

- Kirchhoff stress tensors
 - In current configuration
 $\boldsymbol{\kappa} = \mathbf{P} \cdot \mathbf{F}^T = 2\mathbf{F}^e \cdot \frac{\partial \psi(\mathbf{C}^e)}{\partial \mathbf{C}^e} \cdot \mathbf{F}^{eT}$

- In co-rotational space
 $\boldsymbol{\tau} = \mathbf{C}^e \cdot \mathbf{F}^{e-1} \cdot \boldsymbol{\kappa} \cdot \mathbf{F}^{e-T} = 2\mathbf{C}^e \cdot \frac{\partial \psi(\mathbf{C}^e)}{\partial \mathbf{C}^e}$

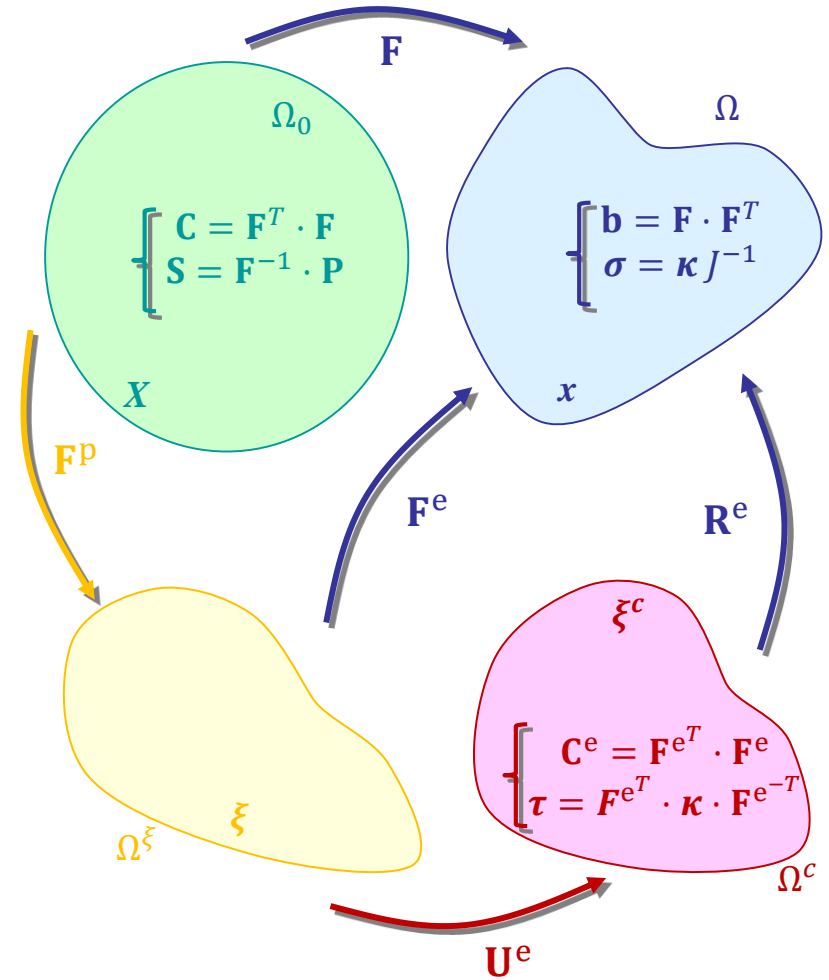
- Logarithmic deformation

- Elastic potential ψ :

$$\psi(\mathbf{C}^e) = \frac{K}{2} \ln^2(J^e) + \frac{G}{4} (\ln(\mathbf{C}^e))^{\text{dev}} : (\ln(\mathbf{C}^e))^{\text{dev}}$$

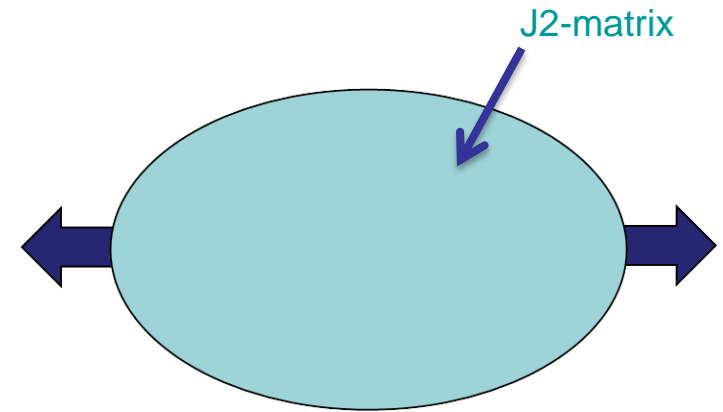
- Stress tensor in co-rotational space

$$\boldsymbol{\tau} = \underbrace{K \ln(J^e)}_p \mathbf{I} + G (\ln(\mathbf{C}^e))^{\text{dev}}$$



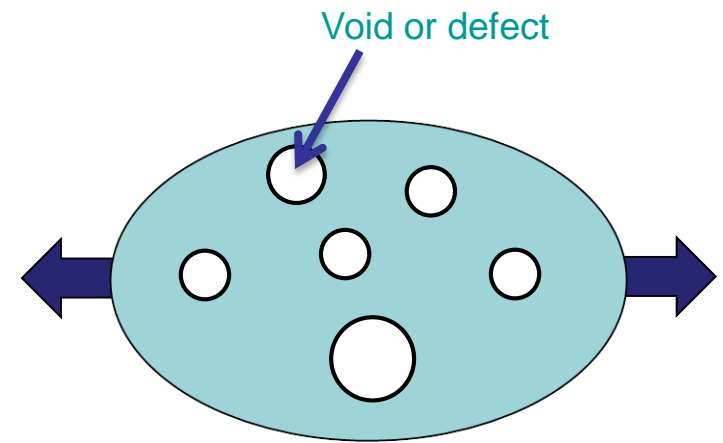
Damage to crack transition in porous elasto-plasticity

- Porous plasticity (or Gurson) approach
 - Assuming a J2-(visco-)plastic matrix

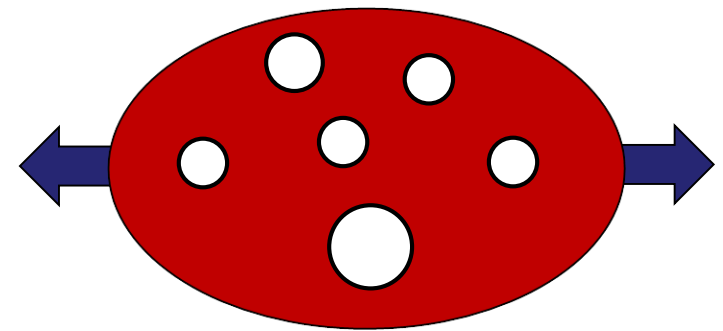


Damage to crack transition in porous elasto-plasticity

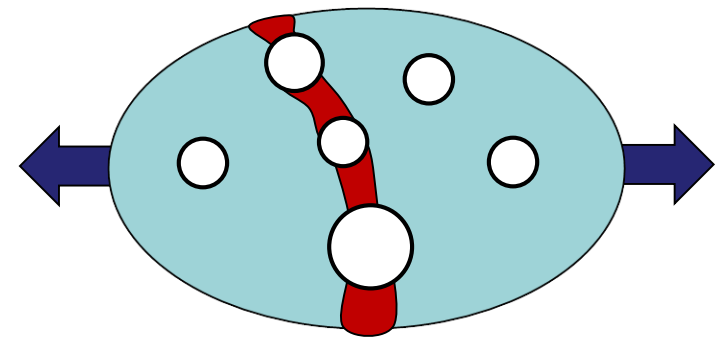
- Porous plasticity (or Gurson) approach
 - Assuming a J2-(visco-)plastic matrix
 - Including effects of void/defect or porosity on plastic behavior
 - Apparent macroscopic yield surface $f(\tau_{eq}, p) \leq 0$ due to microstructural state:



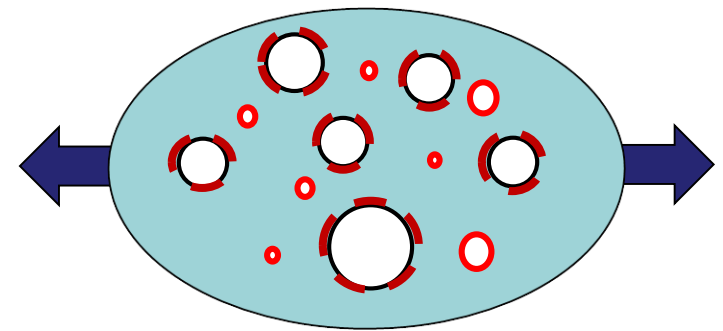
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 - » Gurson model



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 - Competition between two deformation modes:
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 - » Before failure: coalescence or localized plastic flow between voids
 - » GTN or Thomason models



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 - Competition between two deformation modes:
 - » Diffuse plastic flow spreads in the matrix
 - » Gurson model
 - » Before failure: coalescence or localized plastic flow between voids
 - » GTN or Thomason models
 - Including evolution of microstructure during failure process
 - Void growth by diffuse plastic flow
 - Apparent growth by shearing
 - Nucleation / appearance of new voids
 - Void coalescence until failure



Non-local porous plasticity model

- Yield surface is considered in the co-rotational space

- Non-local form $f(\tau_{\text{eq}}, p; \tau_Y, \mathbf{Z}(t'), \tilde{f}_V(t')) \leq 0$

- τ_{eq} is the von Mises equivalent Kirchhoff stress and p the pressure
- $\tau_Y = \tau_Y(\hat{p}, \dot{\hat{p}})$ is the viscoplastic yield stress in terms of equivalent matrix plastic strain \hat{p}
- f_V is the porosity and \tilde{f}_V , its non-local counterpart with $\tilde{f}_V - l_c^2 \Delta \tilde{f}_V = f_V$
- \mathbf{Z} is the vector of internal variables
- l_c is the non-local length

- Normal plastic flow \mathbf{D}^p

$$\mathbf{D}^p = \dot{\mathbf{F}}^p \cdot \mathbf{F}^{p-1} = \dot{\gamma} \frac{\partial f}{\partial \boldsymbol{\tau}} = \dot{a} \frac{\partial \tau_{\text{eq}}}{\partial \boldsymbol{\tau}} + \dot{q} \frac{\partial p}{\partial \boldsymbol{\tau}}$$

- Microstructure evolution (spherical voids):

- Equivalent matrix plastic strain rate

$$\dot{\hat{p}} = \frac{\boldsymbol{\tau} : \mathbf{D}^p}{(1 - f_{V_0}) \tau_Y}$$

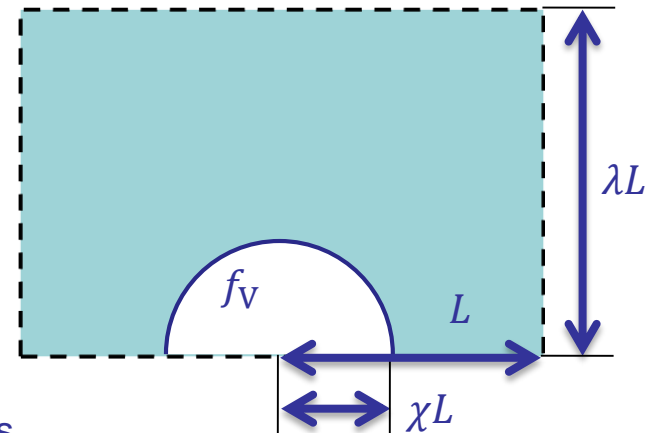
- Porosity:

$$\dot{f}_V = (1 - f_V) \text{tr}(\mathbf{D}^p) + \dot{f}_{\text{nucl}} + \dot{f}_{\text{shear}}$$

- Ligament ratio:

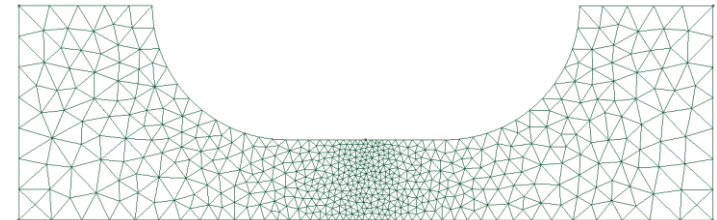
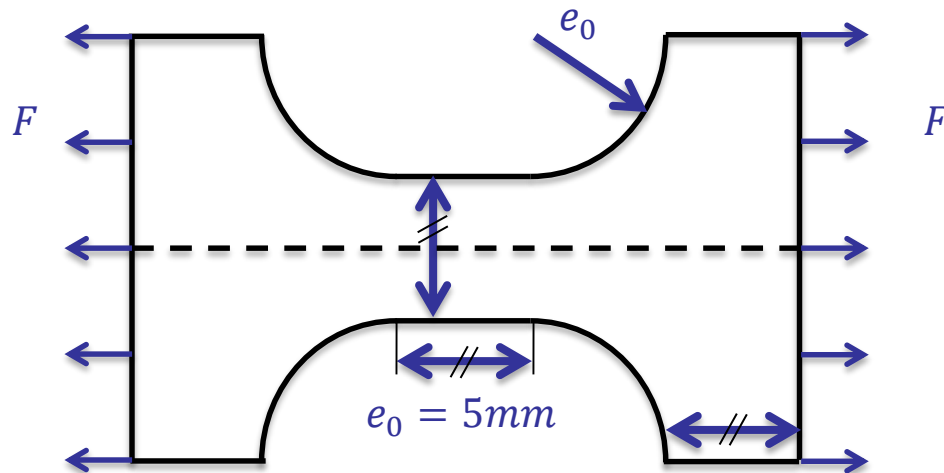
$$\dot{\chi} = \dot{\chi}(\chi, \tilde{f}_V, \kappa, \lambda, \mathbf{Z})$$

Microstructure parameters

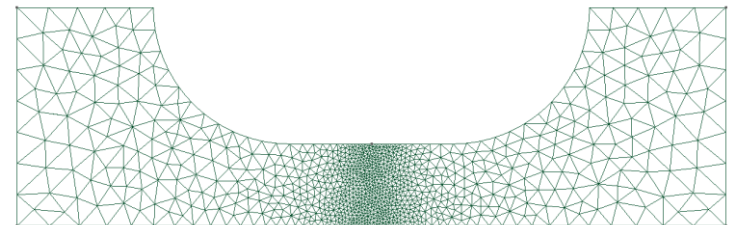


Non-local porous plasticity – Comparison with literature results

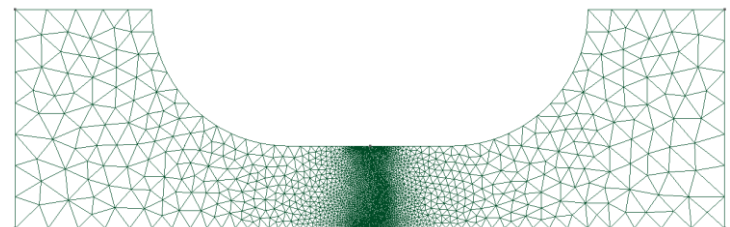
- Plane strain specimen [Besson et al. 2003]
 - Only half specimen is modelled
 - Three \neq mesh sizes



Coarse mesh
(~4600 elements, $l_m \cong 1.12 l_c$)



Medium mesh
(~8100 elements, $l_m \cong 0.75 l_c$)



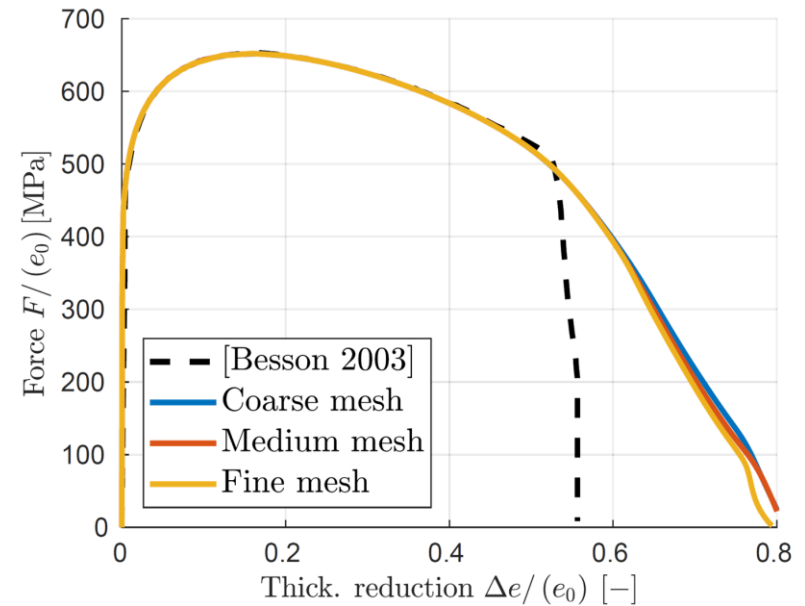
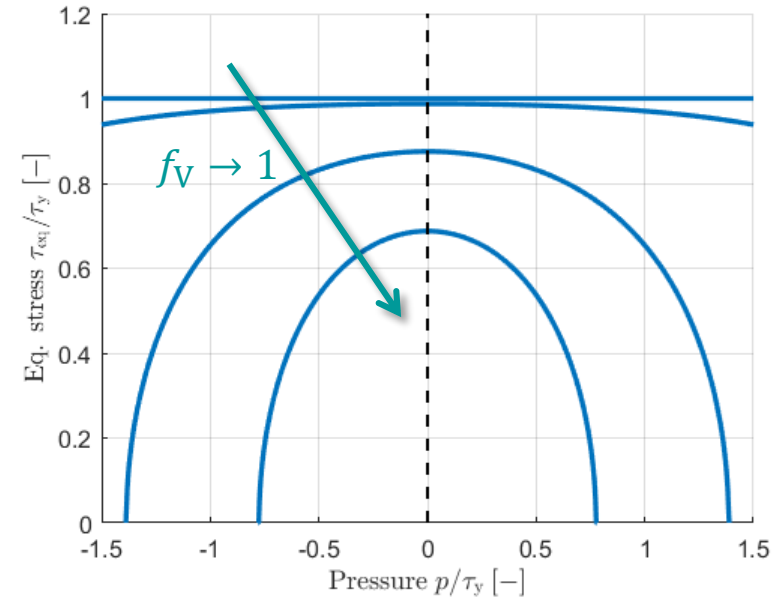
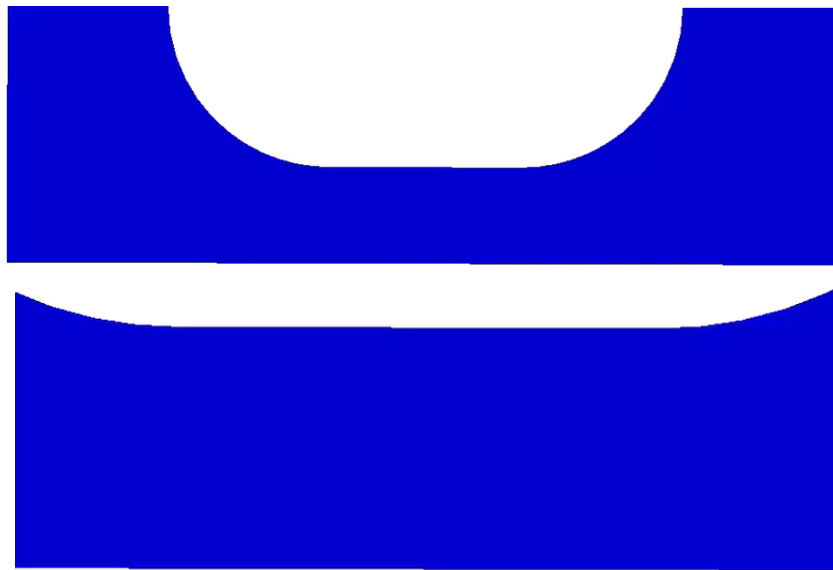
Fine mesh
(~15500 elements, $l_m \cong 0.5 l_c$)

Non-local porous plasticity – void growth

- Gurson model [Reush et al. 2003]
 - Particularized yield surface

$$f_G = \frac{\tau_{eq}^2}{\tau_Y^2} + 2q_1 \tilde{f}_V \cosh\left(\frac{q_2 p}{2\tau_Y}\right) - 1 - q_3^2 \tilde{f}_V^2 \leq 0$$

- Verification of non-local model



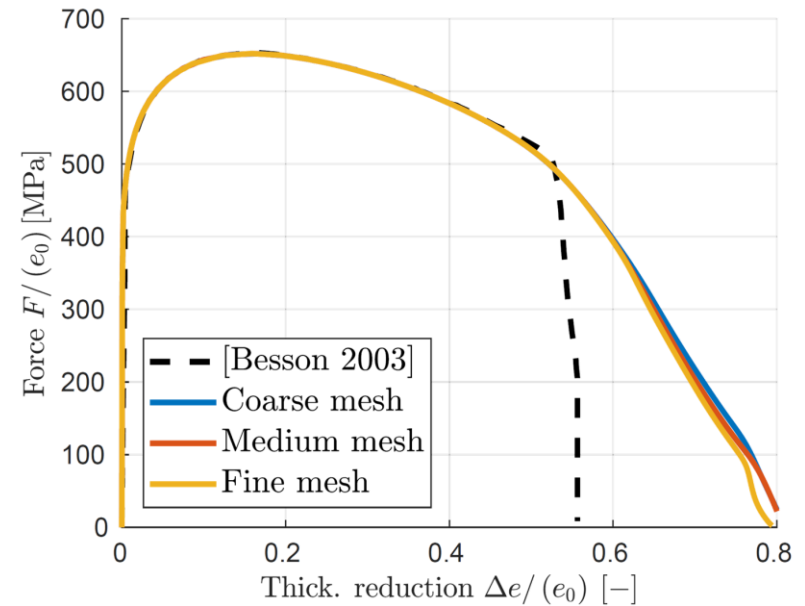
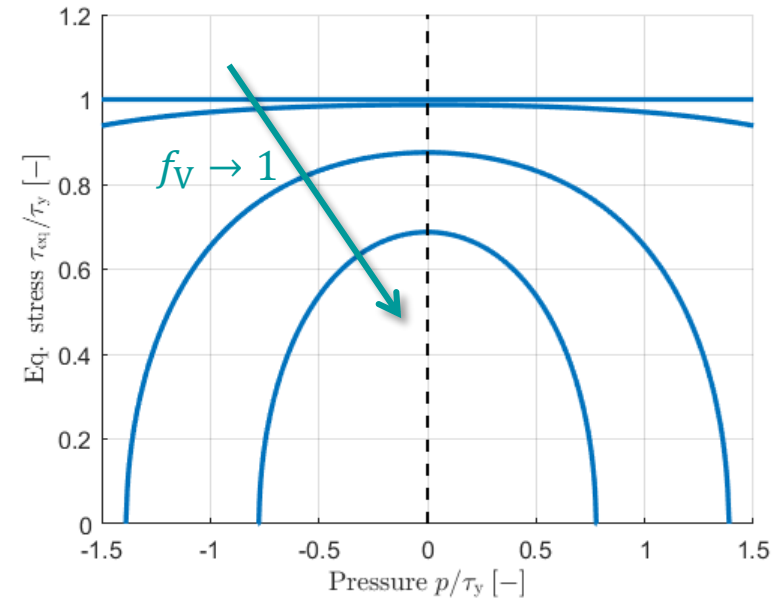
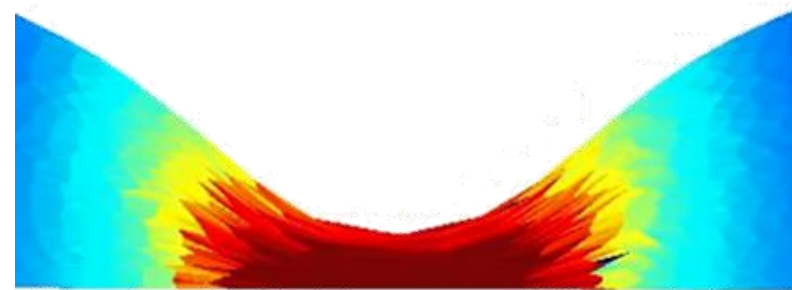
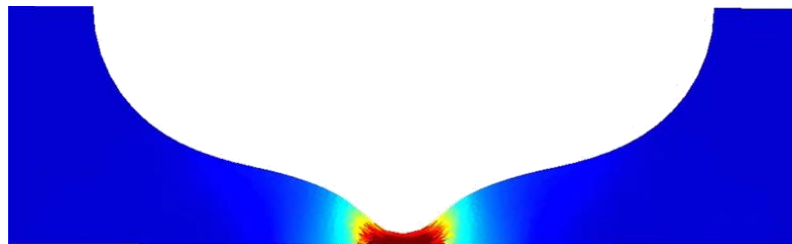
Non-local porous plasticity – void growth

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Non-local porous plasticity – void growth and coalescence

- Gurson model [Reush et al. 2003]

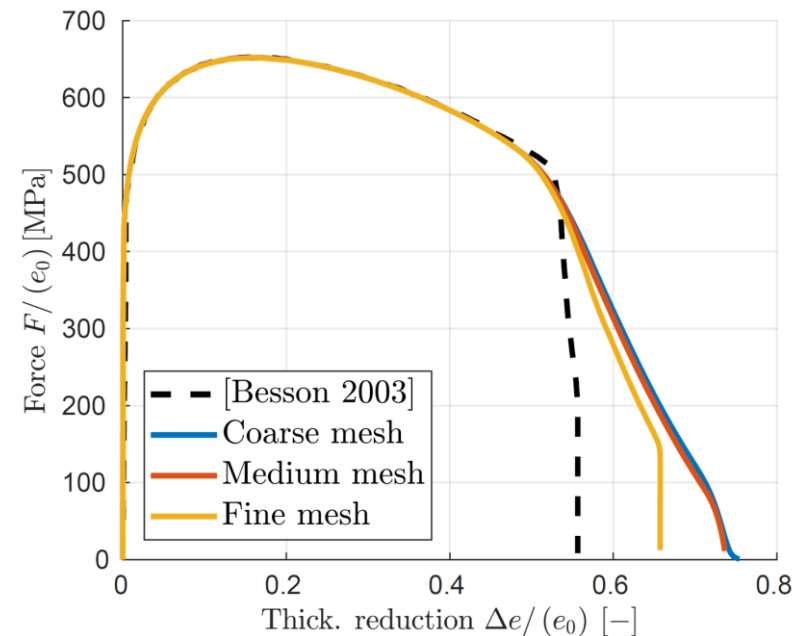
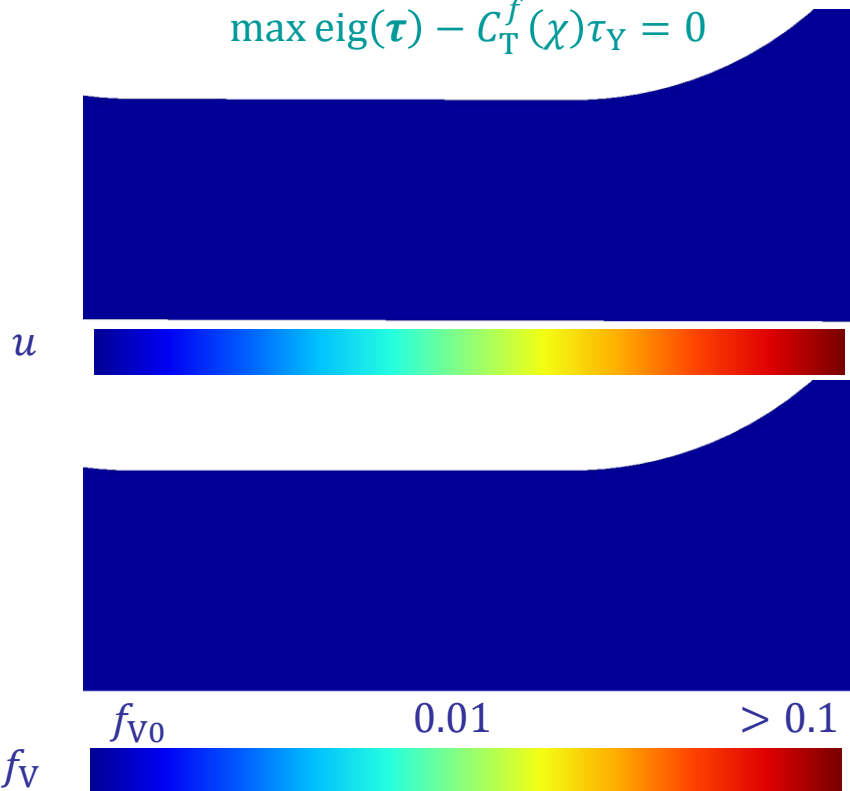
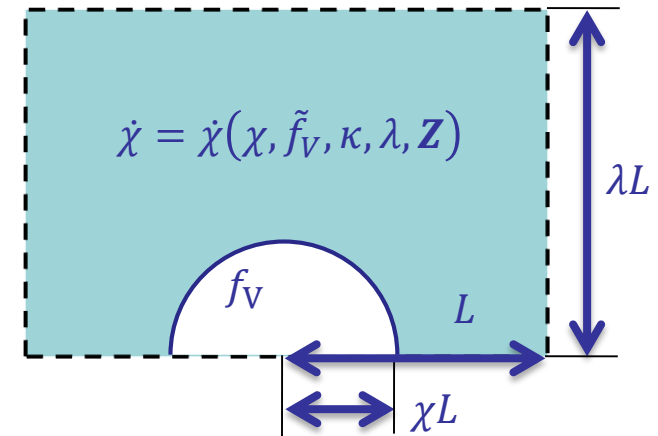
- Phenomenological coalescence model:

- Replace \tilde{f}_V by an effective value \tilde{f}_V^* :

$$\tilde{f}_V^* = \begin{cases} \tilde{f}_V & \text{if } \tilde{f}_V \leq f_c \\ f_c + R(\tilde{f}_V - f_c) & \text{if } \tilde{f}_V > f_c \end{cases}$$

- f_c from concentration factor $C_T^f(\chi)$ [Benzerga2014]

$$\max \text{eig}(\boldsymbol{\tau}) - C_T^f(\chi)\tau_Y = 0$$



Non-local porous plasticity – void growth and coalescence

- Gurson model [Reusch et al. 2003]

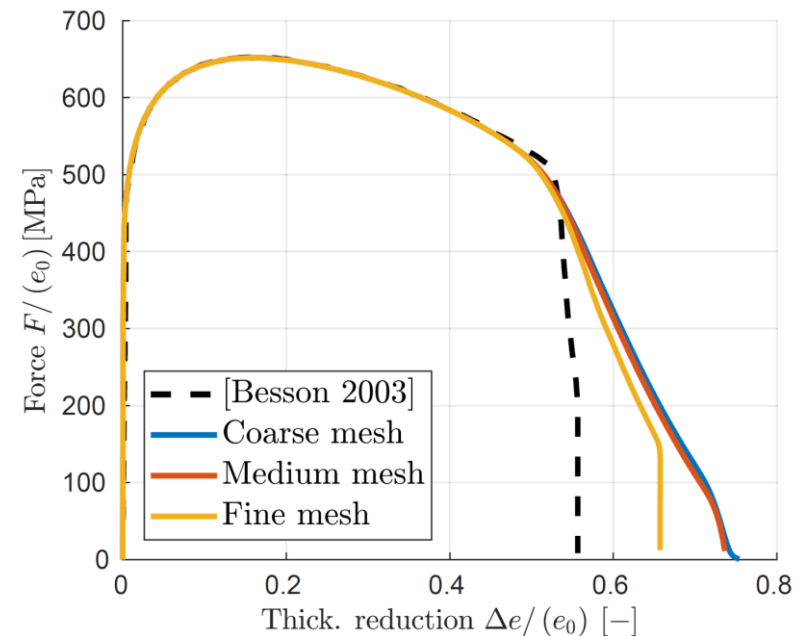
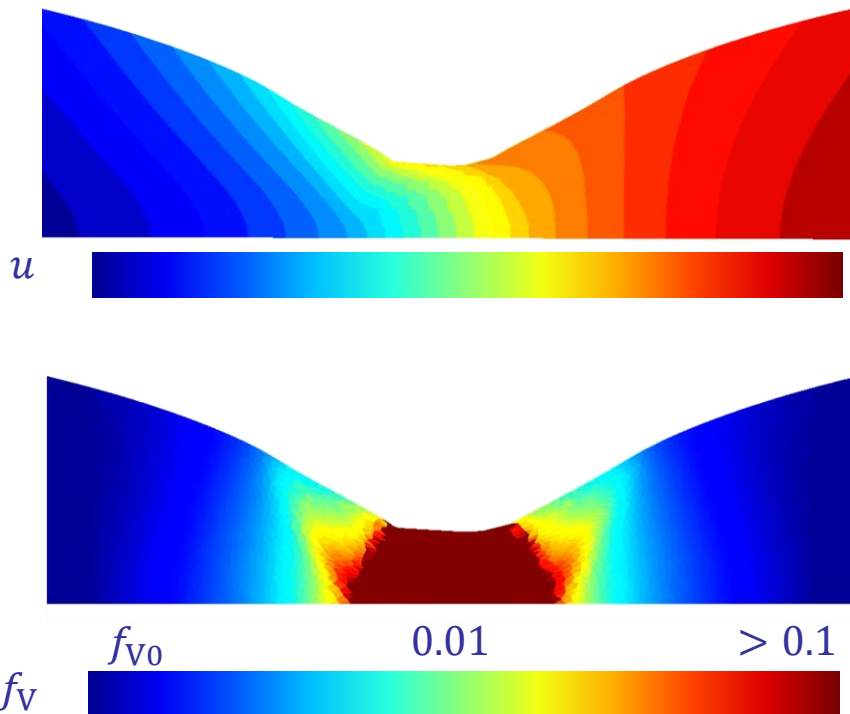
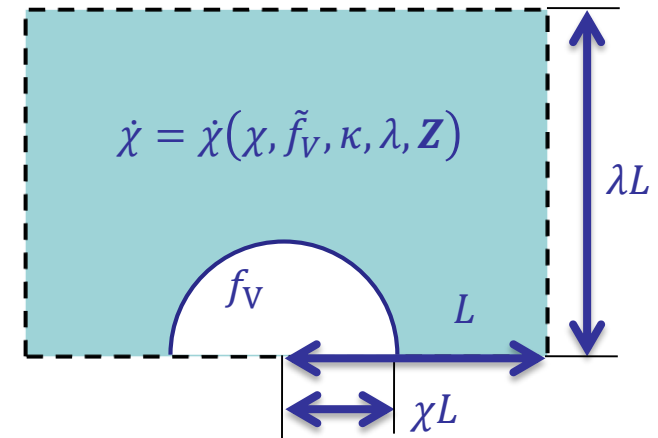
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Non-local porous plasticity – void coalescence

- Thomason model [Benzerga 2014, Besson 2009]

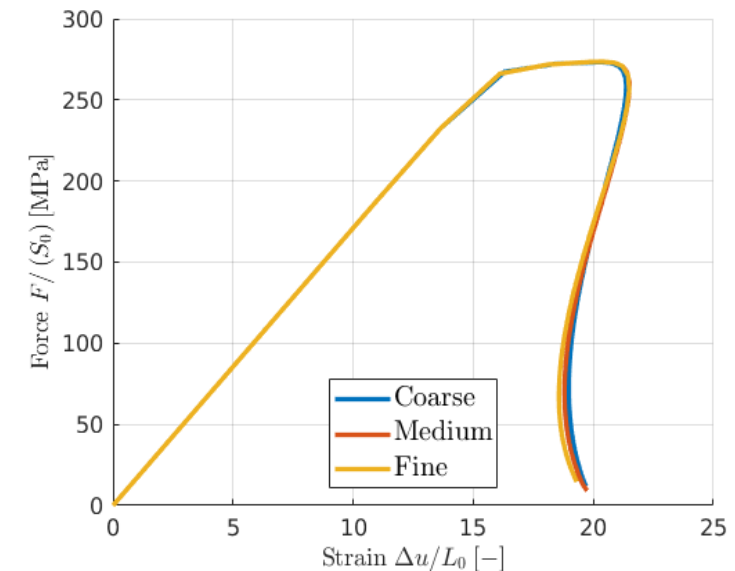
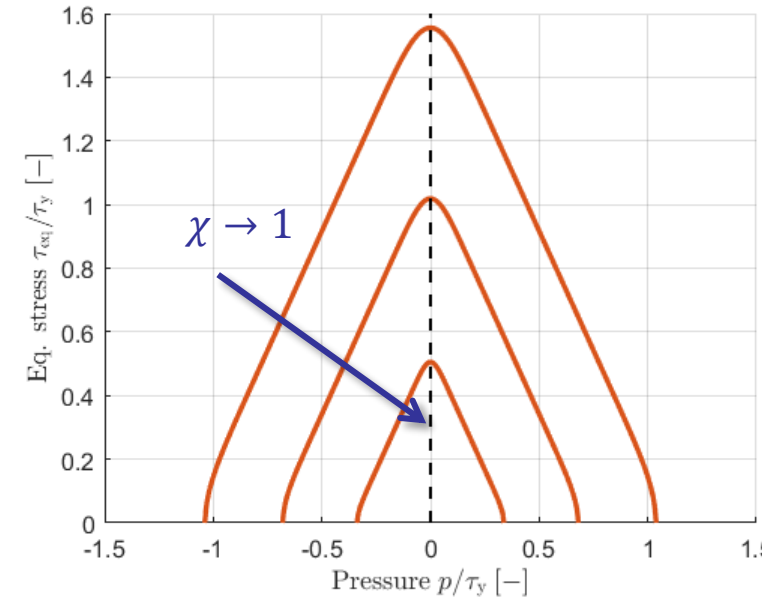
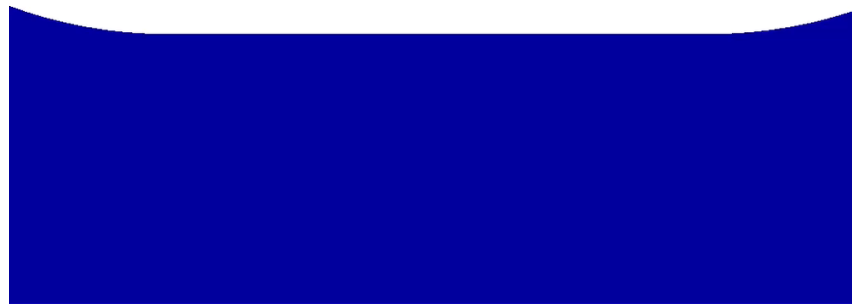
- Particularized yield surface

$$f_T = \frac{2}{3} \tau_{eq} + |p| - C_T^f(\chi) \tau_Y \leq 0$$

- Higher porosity to trigger coalescence
- No lateral contraction due to plasticity

- Verification of non-local model

- For $\kappa = 0.5$; $\lambda = 0.5$; $l_c = 50 \mu\text{m}$



Non-local porous plasticity – void coalescence

- Thomason model [Benzerga 2014, Besson 2009]

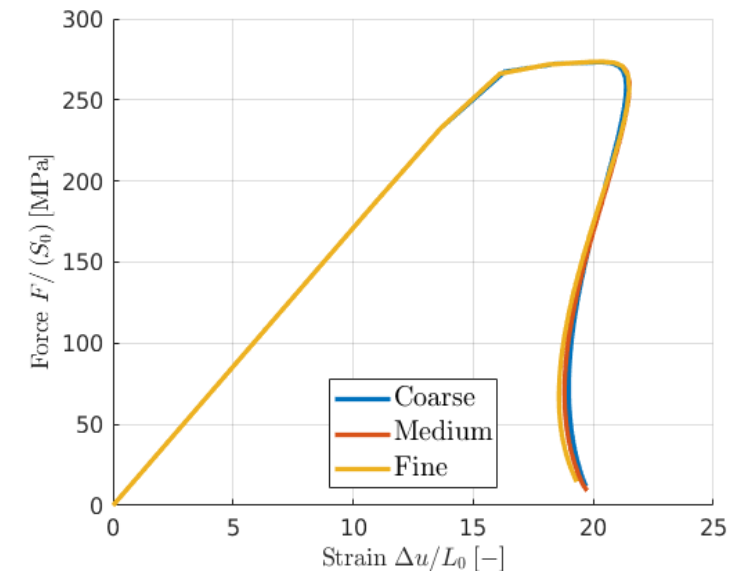
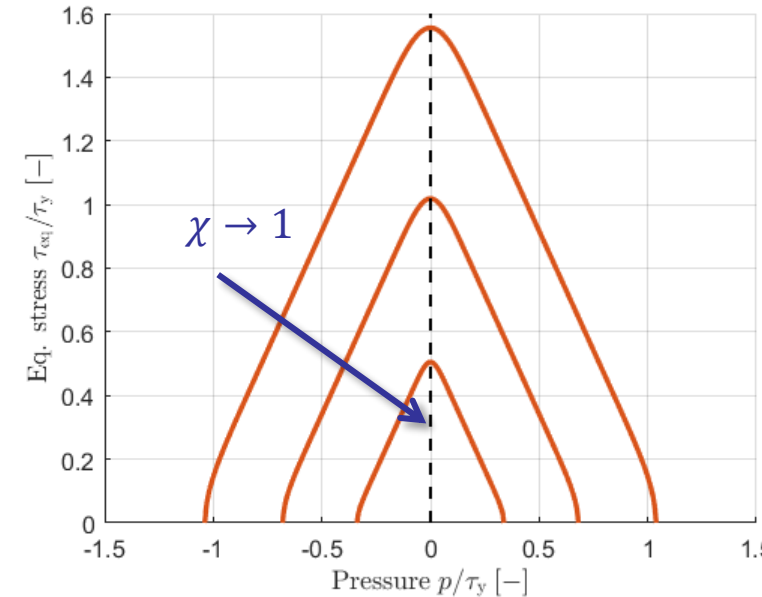
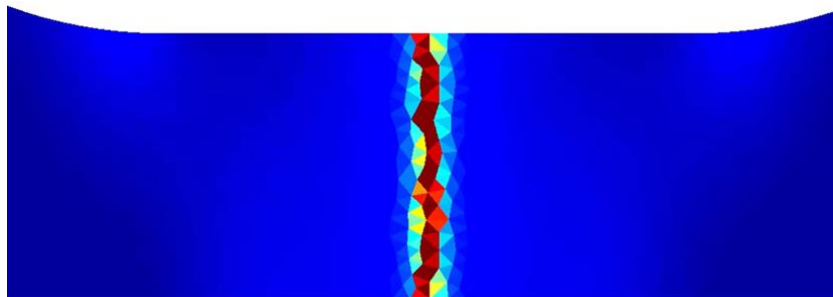
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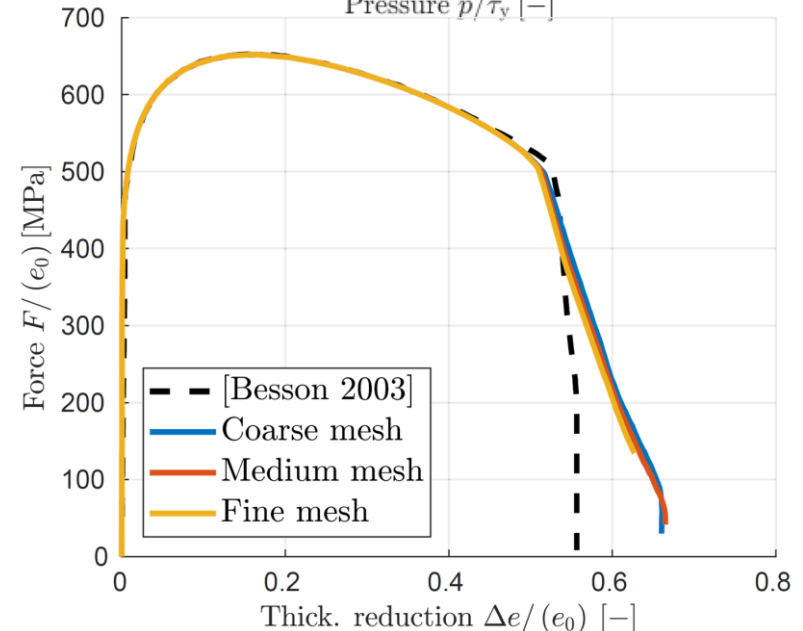
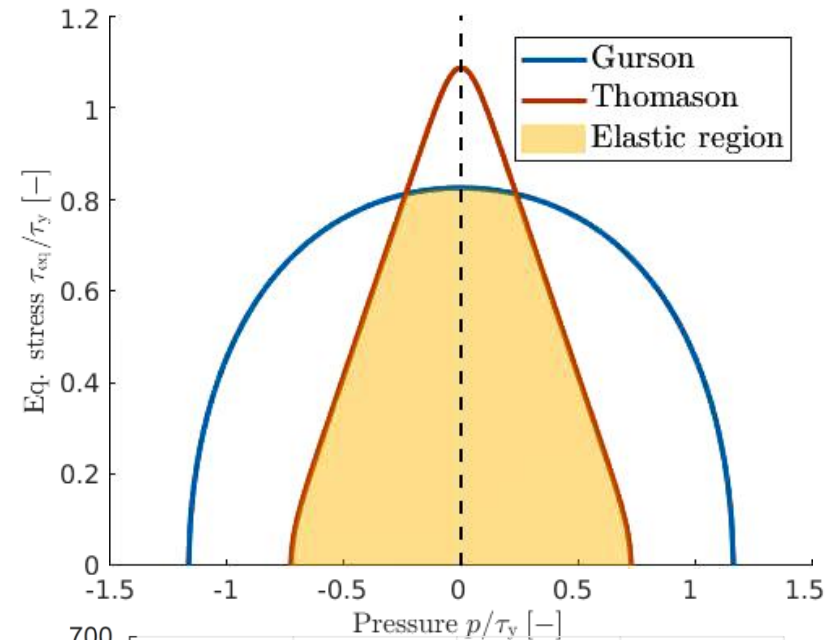
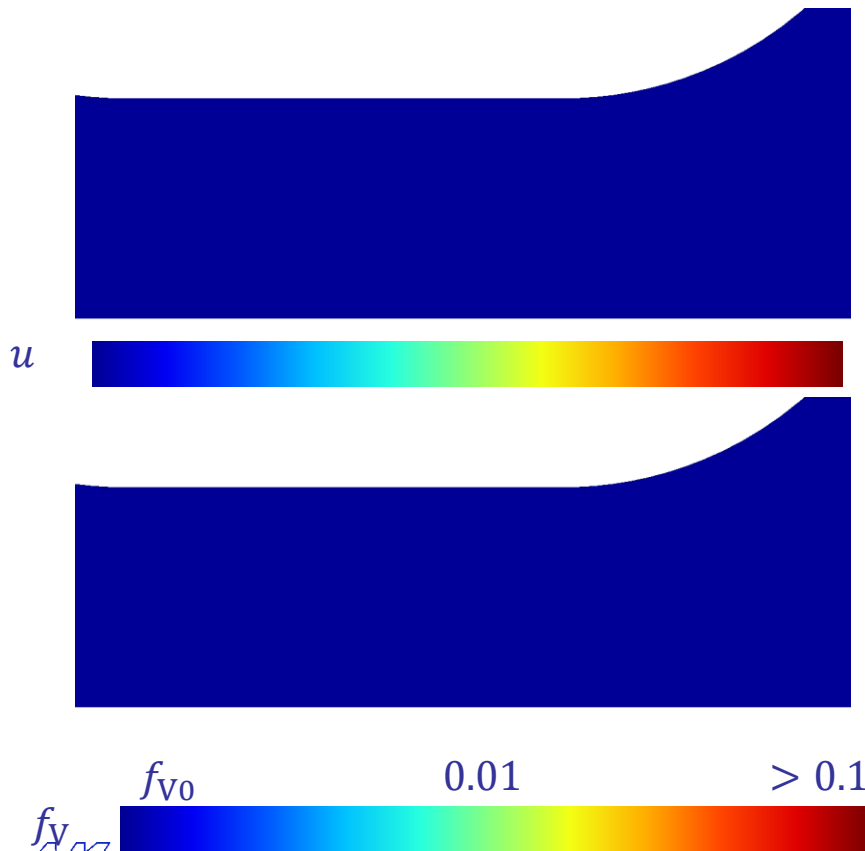
Non-local porous plasticity – void growth and coalescence

- Coupled non-local Gurson-Thomason

- Competition between f_G and f_T

$$\begin{cases} f_G = \frac{\tau_{eq}^2}{\tau_Y^2} + 2q_1 \tilde{f}_V \cosh\left(\frac{q_2 p}{2\tau_Y}\right) - 1 - q_3^2 \tilde{f}_V^2 \leq 0 \\ f_T = \frac{2}{3} \tau_{eq} + |p| - C_T^f(\chi) \tau_Y \leq 0 \end{cases}$$

- For $\kappa = 0.5$; $\lambda = 0.5$; $l_c = 50 \mu\text{m}$



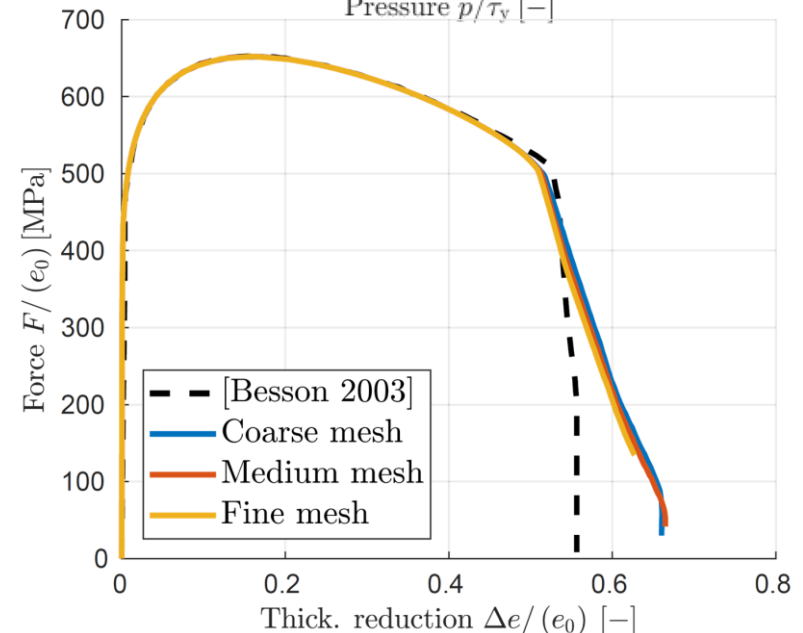
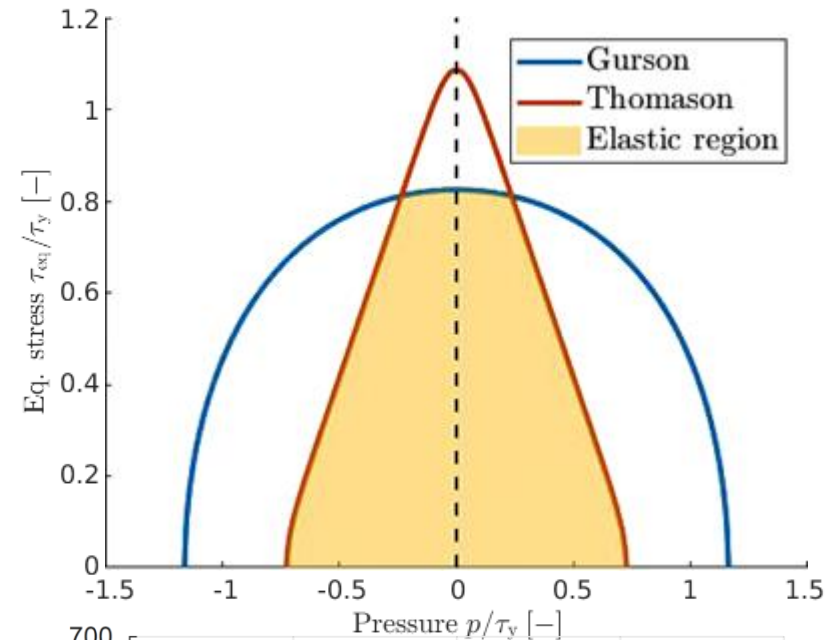
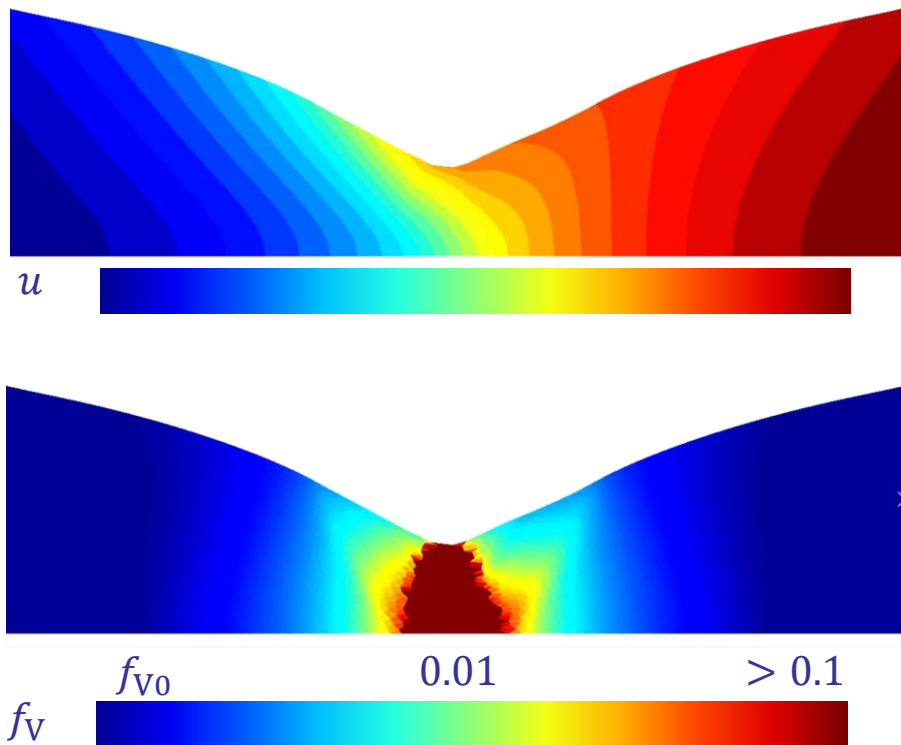
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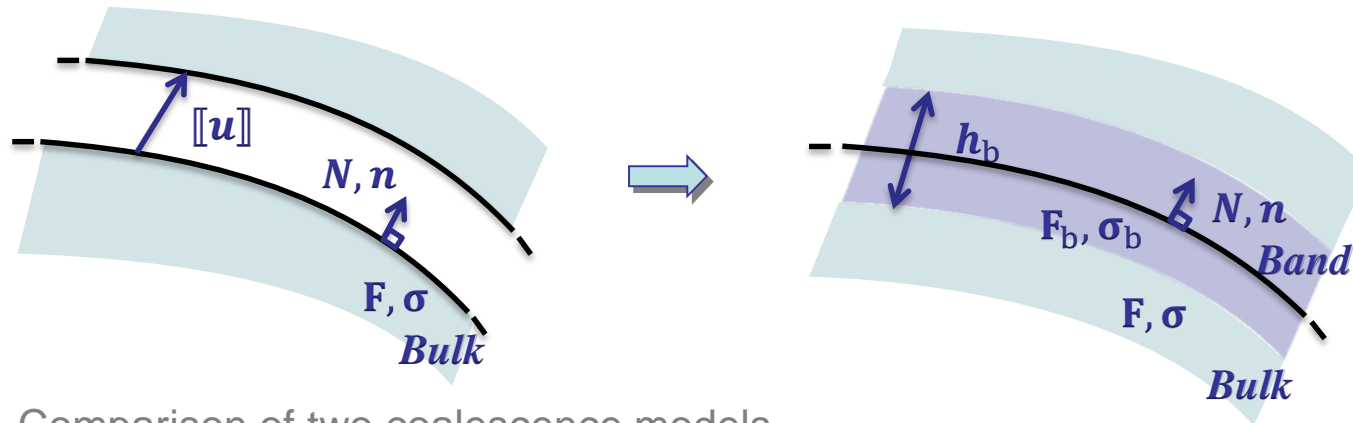
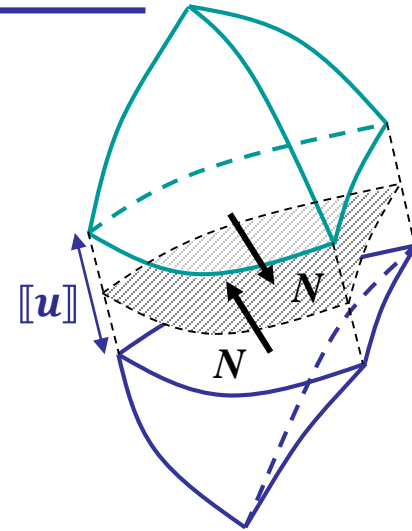
Damage to crack transition for porous plasticity

- Non-local Gurson model – CBM (arbitrary crack paths)

- Gurson material model $f_G = \frac{\tau_{eq}^2}{\tau_Y^2} + 2q_1\tilde{f}_V \cosh\left(\frac{q_2 p}{2\tau_Y}\right) - 1 - q_3^2\tilde{f}_V^2 \leq 0$

- Crack insertion at Thomasson criterion $\mathbf{N} \cdot \boldsymbol{\tau} \cdot \mathbf{N} - C_T^f(\chi)\tau_Y = 0$

- At crack insertion: Cohesive Band Model



- Comparison of two coalescence models

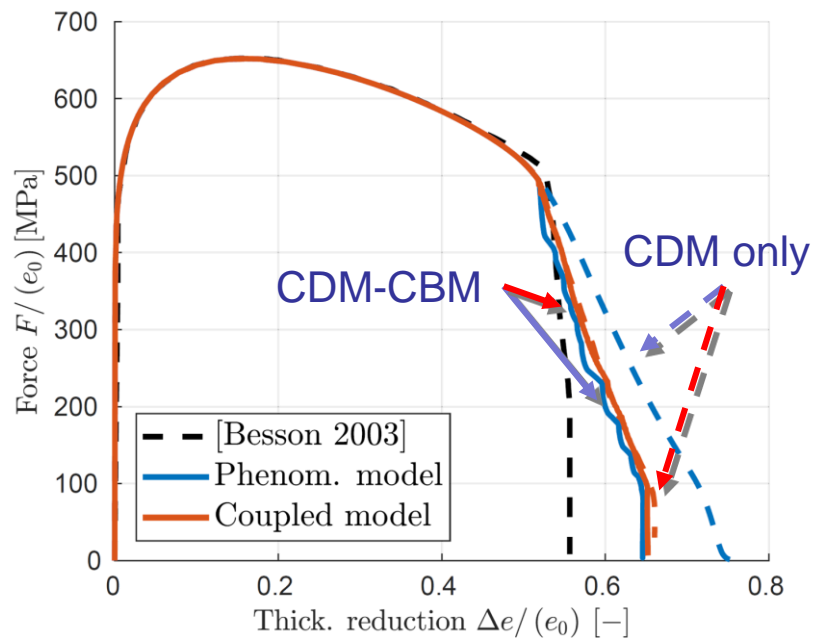
- Phenomenological approach: $\tilde{f}_V^* = \begin{cases} \tilde{f}_V & \text{if } \tilde{f}_V \leq f_c \\ f_c + R(\tilde{f}_V - f_c) & \text{if } \tilde{f}_V > f_c \end{cases}$

- Thomason model: $f_T = \frac{2}{3}\tau_{eq} + |p| - C_T^f(\chi)\tau_Y \leq 0$

Damage to crack transition for porous plasticity

- Non-local Gurson model – CBM
 - CBM insertion at Thomason criterion
 - CBM with coalescence model
 - Comparison of 2 coalescence models
 - For $\kappa = 0.5$; $\lambda = 0.5$; $l_c = 50 \mu\text{m}$
 - Crack path in cup-cone shape

[Besson et al. 2001]



Thomason coalescence

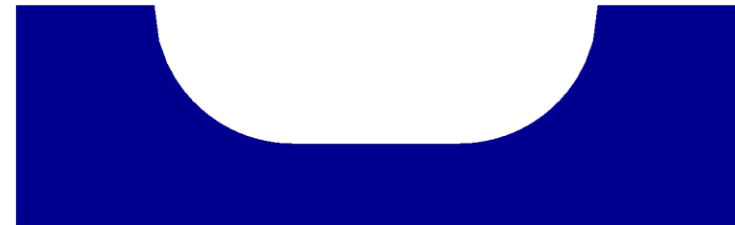


Phenomenological coalescence

f_v
> 0.1

0.01

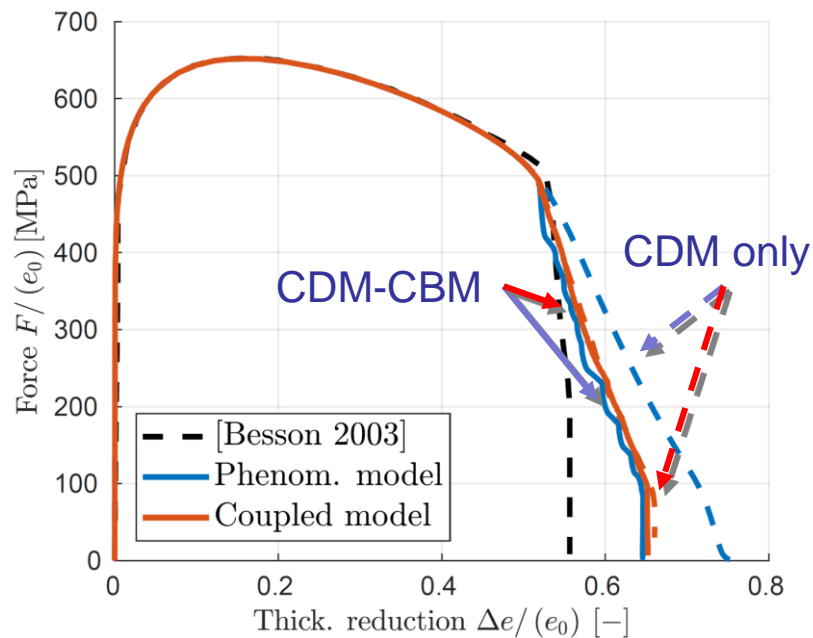
f_{v0}



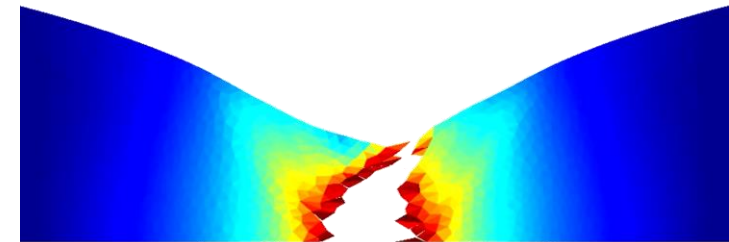
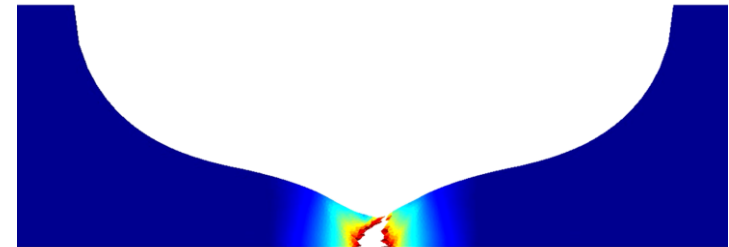
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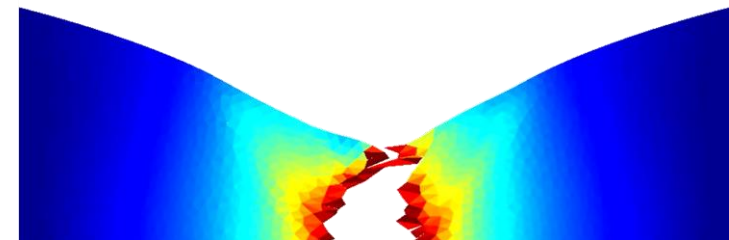
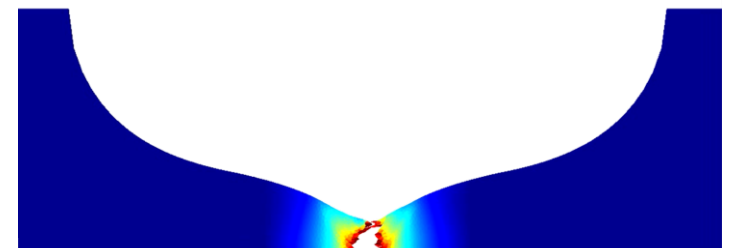


Phenomenological coalescence

f_v
> 0.1

0.01

f_{v0}



Conclusions

- **Objective:**
 - Simulation of material degradation and crack initiation / propagation
- **Methodology**
 - Combination of non-local Continuum Damage Model (CDM)
 - Cohesive Band Model (CBM)
 - Integrated in a Hybrid Discontinuous Galerkin framework
- **Proof of concept**
 - Elastic damage material model
 - Cohesive band thickness controls the failure energy dissipation
- **Ductile materials**
 - Implementation of hyperelastic non-local porous-plastic model
 - Coupled Gurson-Thomason model
 - First results of the CDM-CBM transition
 - Upcoming tasks:
 - Enrichment of nucleation model and coalescence model
 - Calibration of the band thickness
 - Validation/Calibration with literature/experimental tests



Thank you for your attention

Computational & Multiscale Mechanics of Materials – CM3

<http://www.ltas-cm3.ulg.ac.be/>

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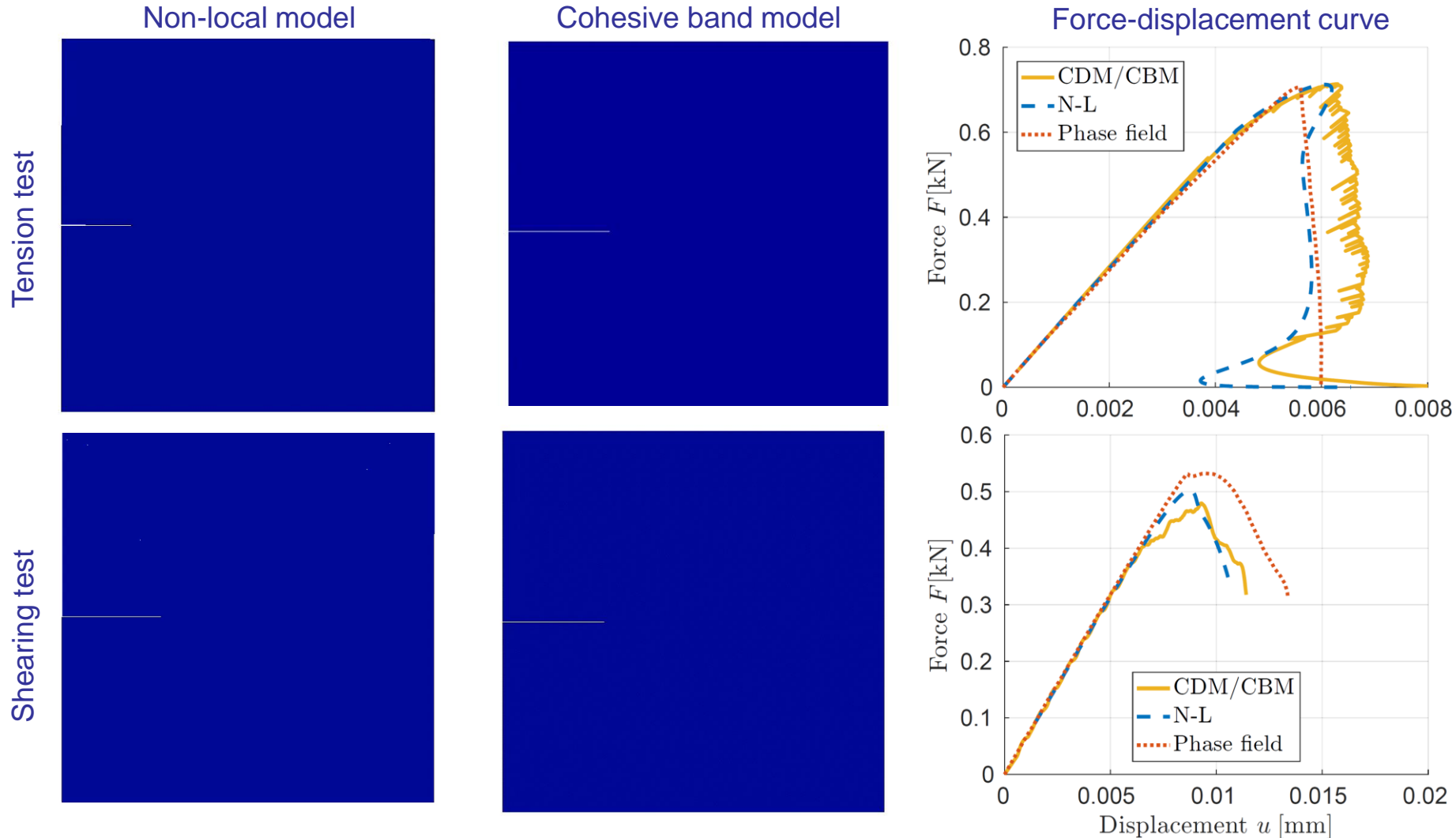
Allée de la découverte 9, B4000 Liège

Julien.Leclerc@ulg.ac.be



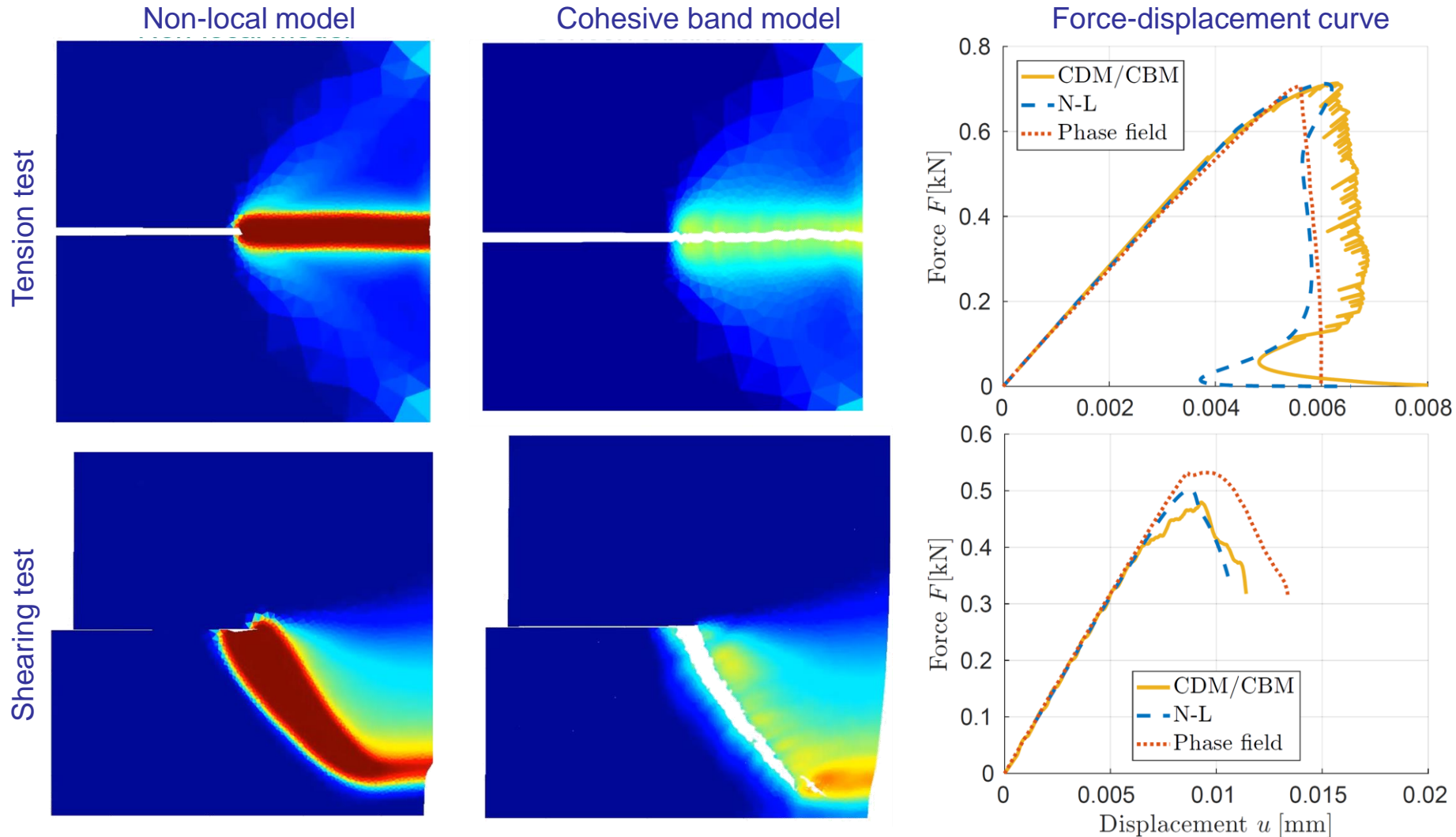
Damage to crack transition for elastic damage – Proof of concept

- Comparison with phase field
 - Single edge notched specimen [Miehe et al. 2010]
 - Calibration of damage and CBM parameters with 1D case [Leclerc et al. 2018]



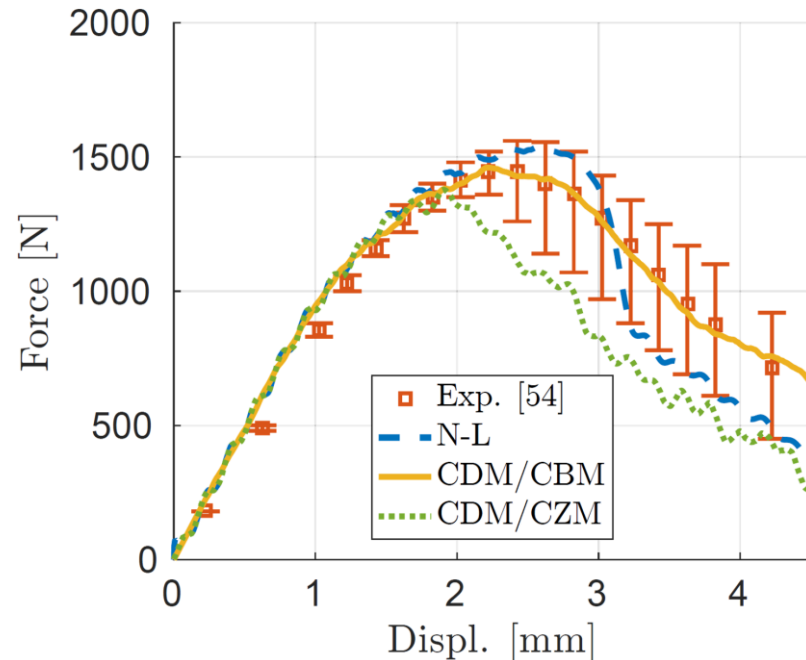
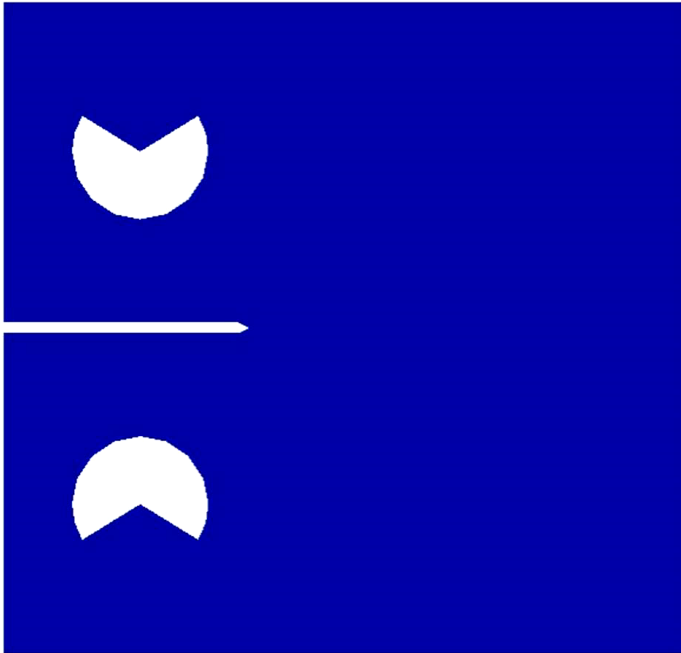
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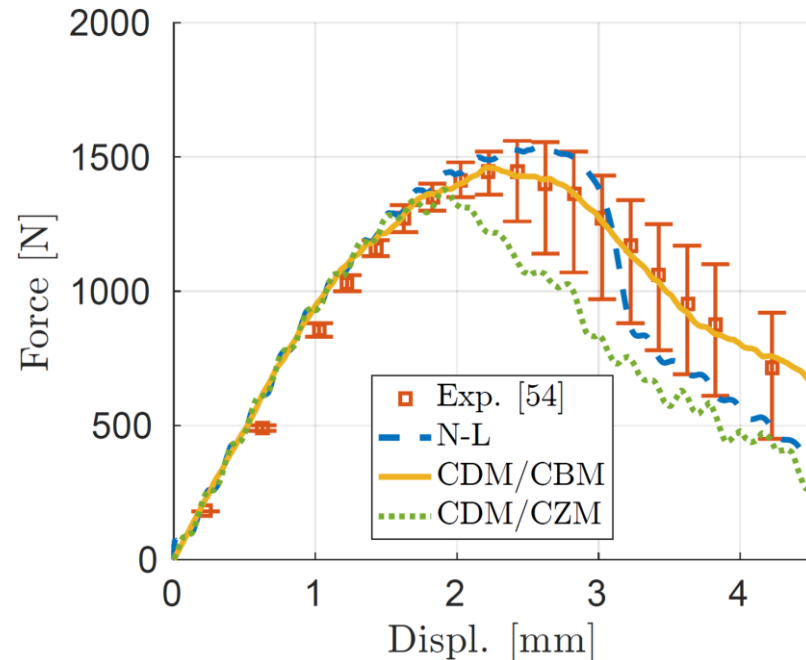
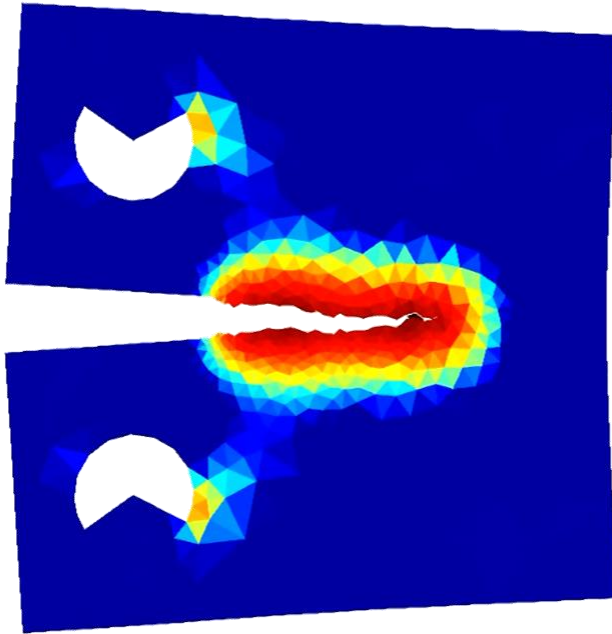
Damage to crack transition for elastic damage – Proof of concept

- Validation with Compact Tension Specimen [Geers 1997]
 - Better agreement with the cohesive band model than the cohesive zone model or the non-local model alone [Leclerc et al. 2018]



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- Evolution of local porosity

$$\dot{f}_V = (1 - f_V)\text{tr}(\mathbf{D}^p) + \dot{f}_{\text{nucl}} + \dot{f}_{\text{shear}}$$

- Voids nucleation \dot{f}_{nucl} modifies porosity growth rate

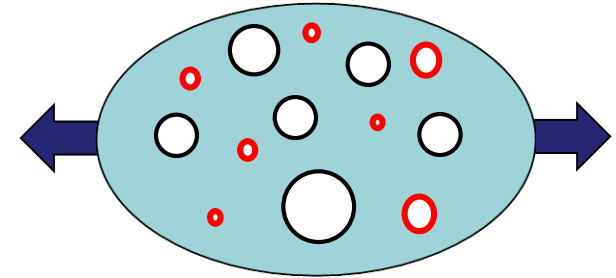
- Linear strain-controlled growth

$$\dot{f}_{\text{nucl}} = A_N \dot{p} \quad \text{with} \quad \begin{cases} A_N \neq 0 & \text{if } f_V > f_N \\ A_N = 0 & \text{if } f_V \leq f_N \end{cases}$$

- Gaussian strain-controlled growth

$$\dot{f}_{\text{nucl}} = \frac{f_N}{\sqrt{2\pi s_N^2}} \exp\left(-\frac{(\hat{p} - \epsilon_N)^2}{2s_N^2}\right) \dot{p}$$

- where A_N , f_N , ϵ_N , s_N are material parameters



- Evolution of local porosity

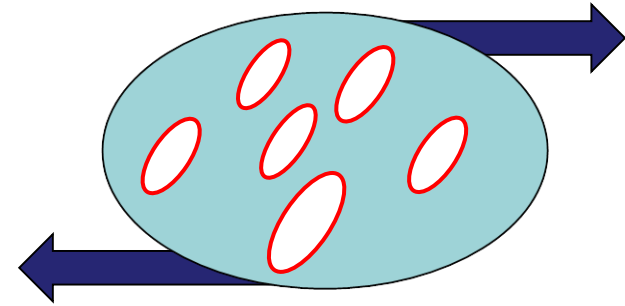
$$\dot{f}_V = (1 - f_V)\text{tr}(\mathbf{D}^p) + \dot{f}_{\text{nucl}} + \dot{f}_{\text{shear}}$$

- Shearing affect voids nucleation: \dot{f}_{shear}

- Includes Lode variable effect $\zeta(\boldsymbol{\tau}) = -\frac{27 \det(\boldsymbol{\tau}^{\text{dev}})}{2 \tau_{\text{eq}}^3}$

$$\dot{f}_{\text{shear}} = f_V k_w (1 - \zeta^2(\boldsymbol{\tau})) \frac{\boldsymbol{\tau}^{\text{dev}} : \mathbf{D}^p}{\tau_{\text{eq}}}$$

- where k_w is a material parameter



- Predictor-corrector procedure

- Elastic predictor

$$\mathbf{F}^{\text{epr}} = \mathbf{F} \cdot \mathbf{F}_n^{\text{p}^{-1}}$$

- Plastic corrector (radial return-like algorithm)

- 3 equations

- Consistency equation: $f(\tau_{\text{eq}}, p; \tau_Y, \mathbf{Z}(t'), \tilde{f}_V(t')) = 0$

- Plastic flow rule: $\mathbf{D}^{\text{p}} = \dot{\mathbf{F}}^{\text{p}} \cdot \mathbf{F}^{\text{p}^{-1}} = \dot{\gamma} \frac{\partial f}{\partial \boldsymbol{\tau}} = \dot{d} \frac{\partial \tau_{\text{eq}}}{\partial \boldsymbol{\tau}} + \dot{q} \frac{\partial p}{\partial \boldsymbol{\tau}}$

- Matrix plastic strain evolution: $\dot{\hat{p}} = \frac{\boldsymbol{\tau} : \mathbf{D}^{\text{p}}}{(1 - f_{V_0}) \tau_Y}$

- 3 Unknowns $\Delta \hat{d}, \Delta \hat{q}, \Delta \hat{p}$

- 3 linearized equations

- Consistency equation: $f(\tau_{\text{eq}}(\Delta \hat{d}), p(\Delta \hat{q}); \tau_Y(\Delta \hat{p}), \mathbf{Z}(\Delta \hat{d}, \Delta \hat{q}, \Delta \hat{p}), \tilde{f}_V) = 0$

- Plastic flow rule: $\Delta \hat{d} \frac{\partial f}{\partial p} - \Delta \hat{q} \frac{\partial f}{\partial \tau_{\text{eq}}} = 0$

- Matrix plastic strain evolution: $(1 - f_{V_0}) \tau_Y \Delta \hat{p} = \tau_{\text{eq}} \Delta \hat{d} + p \Delta \hat{q}$